

Standard & True Lug Design



Lever Handle





True Lug



Lug Insert Style



14" Standard PVC & CPVC Butterfly Valves

Sample Engineering Specification

All thermoplastic valves shall be Butterfly type constructed from PVC Type I Cell Classification 12454 or CPVC Type IV Cell Classification 23447. All valve seats and O-rings shall be Buna-N, EPDM or FKM. Seat shall be a non-liner type interlocked to valve body. Bolt hole patterns shall conform to ANSI/ASME B16.5 Class 150. Disc shall be offset design with fully isolated Type 316L stainless steel stem and Type 316 stainless steel hardware. Lever operated valves shall be equipped with high impact polypropylene handle having built-in lockout capability. Gear operated valves shall be equipped with position indicator and high impact polypropylene handwheel. Valve bodies shall accept field installable lug inserts or shall be factory installed lug inserts, or be True Lug type. Lugs shall be stainless steel or zinc plated steel. Valves shall be pressure rated at 150 psi for water at 73°F through 12", as manufactured by Spears® Manufacturing Company.

Features - PVC, CPVC

Spears[®] patented Butterfly Valve design departs from traditional liner-seat type valve to eliminate seat creep, reduce operating torque and provide positive seal-off. Ideally suited for flow control or throttling, this high-performance valve is offered with a full variety of options for greater application versatility in industrial and chemical processing applications. Available in IPS sizes 1-1/2" - 14" in Standard or 1-1/2" - 12" True Lug (factory installed lugs) style.

- Special off-set Disc lifts quickly from seat to reduce wear and reduce operating torque.
- Patented Limited Contact Seat design provides free travel eliminates seat creep, extrusion and wear. Field replaceable without full valve disassembly.
- Interlocking Body & Seat prevents wash-out or blow-out.
- Buna-N, EPDM or FKM Seat & Seals
- Fully Isolated Solid Type 316L Stainless Steel Stem
- Reversible High Impact Polypropylene Lever Handle with 7-Position stops & Built-in Lockout (standard handle on 1-1/2" - 8" valves; not available on 10" & larger valves)
- High Efficiency Gear Operator with Cast Aluminum Housing, Polypropylene Handwheel, and Built-in Position Indicator (available for all sizes; standard on 10" & larger valves)
- Lug Insert Style valve has factory installed SS316 or zinc plated steel lug inserts.
- Standard valve accepts field-installable Lug Inserts Set option
- True Lug design has factory installed zinc plated or SS 316 lugs and is specially designed for connection to either side of valve.
- Pressure Rated to 150 psi @ 73°F including Dead-End Service.
- ANSI/ASME B16.5 Class 150 Bolt Pattern
- Valves with EPDM Seals & Seats are $\mathsf{NSF}_{\textcircled{B}}$ Certified for Potable water use.

Optional Accessories

- PTFE Coated Stem
- Stem Extension Kit
- PTFF Seat Sleeve
- Lever Handle Kit (standard on 1-1/2" 8" valves)
- Gear Operator Kit (standard on 10" & larger valves)
- T-Handle Kit
- Field Installable Lug Insert Sets (for Standard valve)
- Speed Handle (for gear operated valves)
- 2" Square/T-Style Operator Nut (for gear operated valves)
- Chainwheel Operator Kit (for gear operated valves)
- Positive Stem Stop (for gear operated valves)
- Submersible Gear Operators

* See "BUTTERFLY VALVE ACCESSORIES" section for details of individual products.



Standard & Lug Insert Style Quick-View Valve Selection Chart

		STAN	DARD VALVE DE	ESIGN	LUG II	NSERT VALVE D	ESIGN	
Valve	O-ring Material	Р	VC Part Number	r1	PVC F with 316 Sta	Part Number ¹ Ins ainless Steel Lug	stalled g Inserts ^{2,3,4}	Pressure Rating
OILC	Material	w/Lever Handle	w/Gear Operator	Valve Only	w/Lever Handle	w/Gear Operator	Valve Only	Raing
	Buna-N	721311-015	721321-015	721301-015	721311G-015	721321G-015	721301G-015	
1-1/2	EPDM	722311-015	722321-015	722301-015	722311G-015	722321G-015	722301G-015	
	FKM	723311-015	723321-015	723301-015	723311G-015	723321G-015	723301G-015	
	Buna-N	721311-020	721321-020	721301-020	721311G-020	721321G-020	721301G-020	
2	EPDM	722311-020	722321-020	722301-020	722311G-020	722321G-020	722301G-020	
	FKM	723311-020	723321-020	723301-020	723311G-020	723321G-020	723301G-020	
	Buna-N	721311-025	721321-025	721301-025	721311G-025	721321G-025	721301G-025	
2-1/2	EPDM	722311-025	722321-025	722301-025	722311G-025	722321G-025	722301G-025	
	FKM	723311-025	723321-025	723301-025	723311G-025	723321G-025	723301G-025	
	Buna-N	721311-030	721321-030	721301-030	721311G-030	721321G-030	721301G-030	
3	EPDM	722311-030	722321-030	722301-030	722311G-030	722321G-030	722301G-030	
	FKM	723311-030	723321-030	723301-030	723311G-030	723321G-030	723301G-030	
	Buna-N	721311-040	721321-040	721301-040	721311G-040	721321G-040	721301G-040	150 psi
4	EPDM	722311-040	722321-040	722301-040	722311G-040	722321G-040	722301G-040	Water
	FKM	723311-040	723321-040	723301-040	723311G-040	723321G-040	723301G-040	@ 73°F
	Buna-N	721311-060	721321-060	721301-060	721311G-060	721321G-060	721301G-060	
6	EPDM	722311-060	722321-060	722301-060	722311G-060	722321G-060	722301G-060	
	FKM	723311-060	723321-060	723301-060	723311G-060	723321G-060	723301G-060	
	Buna-N	721311-080	721321-080	721301-080	721311G-080	721321G-080	721301G-080	
8	EPDM	722311-080	722321-080	722301-080	722311G-080	722321G-080	722301G-080	
	FKM	723311-080	723321-080	723301-080	723311G-080	723321G-080	723301G-080	
	Buna-N		721321-100	721301-100		721321G-100	721301G-100	
10	EPDM		722321-100	722301-100		722321G-100	722301G-100	-
	FKM	10" AND	723321-100	723301-100	10" AND	723321G-100	723301G-100	
	Buna-N		721321-120	721301-120		721321G-120	721301G-120	
12	EPDM		722321-120	722301-120	WITH LEVER	722321G-120	722301G-120	
	FKM	HANDLE	723321-120	723301-120	HANDLE	723321G-120	723301G-120	
14	EPDM		722321-140	722301-140				100 psi
14	FKM		723321-140	723301-140				@ 73°F

1: For CPVC valves, add the letter "C" to part numbers listed (e.g., 722311-030C).

2: For factory installed Lug Insert Valve with Zinc Plated Lugs, substitute the letter "G" with the the letter "K" (e.g. 721311K-030)

For True Lug Design Valve with Stainless Steel Lugs, substitute the letter "G" with the letter "L" (e.g. 721311L-030).
For True Lug Design Valve with Zinc Plated Steel Lugs, substitute the letter "G" with the letter "Z" (e.g. 7213112-030).
Note: Optional BFV with submersible gear operators available, inquire with Spears[®].

Temperature Pressure Rating

System Operating Temperature °F (°C)		100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)	200 (93)	210 (99)
Valve Pressure Rating psi (MPa)	PVC	150 (1.03)	135 (.93)	110 (.76)	75 (.52)	50 (.34)	-0- (-0-)						
	CPVC	150 (1.03)	140 (.97)	130 (.90)	120 (.83)	110 (.76)	100 (.70)	90 (.62)	80 (.55)	70 (.48)	60 (.41)	50 (.34)	-0- (-0-)

See dimensions and additional Technical Information on following pages

SPEARS

BUTTERFLY VALVES

Polypropylene



Sample Engineering Specification

All thermoplastic valves shall be Butterfly type constructed from Polypropylene, ASTM D 4101. All valve seats and O-rings shall be Buna-N, EPDM or FKM. Seat shall be a non-liner type interlocked to valve body. Bolt hole pattern shall conform to ANSI/ASME B16.5 Class 150. Disc shall be offset design with fully isolated, Type 316L stainless steel stem and Type 316 stainless steel hardware. Lever operated valves shall be equipped with high impact polypropylene handle having built-in lockout capability. Gear operated valves shall be equipped with position indicator and high impact polypropylene handwheel. Valves shall be pressure rated at [see table] for water at 73°F, as manufactured by Spears[®] Manufacturing Company.

Material Note: UV Stabilized Polypropylene with beige pigment sizes 1-1/2" - 12" are glass reinforced, sizes 14" - 24" are not.

Features

Spears[®] patented Butterfly Valve design departs from traditional liner-seat type valve to eliminate seat creep, reduce operating torque and provide positive seal-off. Broad range of chemical resistance makes Polypropylene well suited for industrial and chemical processing applications. Designed for flow control or throttling, this high-performance valve is offered with a full variety of options for greater application versatility. Available in IPS sizes 1-1/2" - 24" with custom produced 30" to 60" valves available.

- UV Stabilized Polypropylene Construction
- Special off-set Disc lifts quickly from seat to reduce wear and reduce operating torque.
- Patented Limited Contact Seat design provides free travel eliminates seat creep, extrusion and wear. Field replaceable without full valve disassembly.
- Interlocking Body & Seat prevents wash-out or blow-out.
- Buna-N, EPDM or FKM Seat & Seals
- Solid Type 316L Stainless Steel Stem, fully isolated from process fluids
- Reversible High Impact Polypropylene Lever Handle with 7-Position stops & Built-in Lockout (standard handle on 1-1/2" - 8" valves; not available on 10" & larger valves)
- High Efficiency Gear Operator with Cast Aluminum Housing, Polypropylene Handwheel, and Built-in Position Indicator (available for all sizes; standard on 10" & larger valves)
- Pressure ratings include Dead-End Service (See Chart).
- ANSI/ASME B16.5 Class 150 Bolt Pattern

Optional Accessories

- PTFE Coated Stem
- Stem Extension Kit
- PTFE Seat Sleeve (through 12" size)
- Lever Handle Kit (standard on 1-1/2" 8" valves)
- Gear Operator Kit (standard on 10" & larger valves)
- T-Handle Kit
- Speed Handle (for gear operated valves)
- 2" Square/T-Style Operator Nut (for gear operated valves)
- Chainwheel Operator Kit (for gear operated valves)
- Positive Stem Stop (for gear operated valves)
- Submersible Gear Operators

* See "BUTTERFLY VALVE ACCESSORIES" section for details of individual products.



Polypropylene Quick-View Valve Selection Chart

Valve Size	O-ring Material	w/Lever Handle	w/Gear Operator	Valve Only	Pressure Rating		
	Buna-N	721311-015P	Special Order	721301-015P			
1-1/2	EPDM	722311-015P	Special Order	722301-015P	-		
	FKM	723311-015P	Special Order	723301-015P			
	Buna-N	721311-020P	721321-020P	721301-020P			
2	EPDM	722311-020P	722321-020P	722301-020P			
	FKM	723311-020P	723321-020P	723301-020P			
	Buna-N	721311-025P	721321-025P	721301-025P			
2-1/2	EPDM	722311-025P	722321-025P	722301-025P			
	FKM	723311-025P	723321-025P	723301-025P			
	Buna-N	721311-030P	721321-030P	721301-030P			
3	EPDM	722311-030P	722321-030P	722301-030P			
	FKM	723311-030P	723321-030P	723301-030P			
	Buna-N	721311-040P	721321-040P	721301-040P	150 psi		
4	EPDM	722311-040P	722321-040P	722301-040P	Non-Shock		
	FKM	723311-040P	723321-040P	723301-040P			
	Buna-N	721311-060P	721321-060P	721301-060P			
6	EPDM	722311-060P	722321-060P	722301-060P			
	FKM	723311-060P	723321-060P	723301-060P			
8	Buna-N	721311-080P	721321-080P	721301-080P			
	EPDM	722311-080P	722321-080P	722301-080P	1		
	FKM	723311-080P	723321-080P	723301-080P			
	Buna-N		721321-100P	721301-100P			
10	EPDM		722321-100P	722301-100P	-		
	FKM		723321-100P	723301-100P			
	Buna-N		721321-120P	721301-120P			
12	EPDM		722321-120P	722301-120P			
	FKM		723321-120P	723301-120P			
	Buna-N				100 psi		
14	EPDM		722321-140P	722301-140P	Non-Shock Water		
	FKM	10" and	723321-140P	723301-140P	@ 73°F		
	Buna-N	Larger not			85 psi		
16	EPDM	available	722321-160P	722301-160P	Non-Shock Water		
	FKM	with Lever	723321-160P	723301-160P	@ 73°F		
	Buna-N	Handle			70 psi		
18	EPDM		722321-180P	722301-180P	Non-Shock Water		
	FKM		723321-180P	723301-180P	@ 73°F		
	Buna-N						
20	EPDM		722321-200P	722301-200P] 50 .		
	FKM		723321-200P	723301-200P	50 psi		
	Buna-N						
24	EPDM		722321-240P	722301-240P	- @73°F		
	FKM		723321-240P	723301-240P	<u> </u>		

Note: 30" - 60" Polypropylene Butterfly Valves produced to order

Temperature Pressure Rating

System C Temperati	Operating ure °F (°C)	100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)
	1-1/2"-12"	150 (1.03)	105 (.72)	90 (.62)	80 (.55)	65 (.45)	50 (.34)	45 (.31)	30 (.21)	20 (.14)	-0-
Valve	14"	100 (.69)	70 (.48)	60 (.41)	53 (.37)	43 (.26)	33 (.23)	30 (.21)	20 (.14)	13 (.09)	-0-
Pressure Rating	16"	85 (.59)	60 (.41)	51 (.35)	45 (.31)	37 (.26)	28 (.19)	26 (.18)	17 (.12)	11 (.08)	-0-
(MPa)	18"	70 (.48)	49 (.34)	42 (.29)	37 (.26)	30 (.21)	23 (.16)	21 (.14)	14 (.10)	9 (.06)	-0-
	20"-24"	50 (34)	35 (.24)	30 (.21)	27 (.19)	22 (.15)	17 (.12)	15 (.10)	10 (.07)	7 (.05)	-0-



High Purity TFM Lined



Features - CPVC

This advanced technology TFM Lined valve is specially designed and produced for applications requiring high purity and maximum chemical resistance. Spears[®] exclusive component-interface seal fully isolates process media to disc and liner contact only. Custom produced in sizes 2" through 6".

- Direct disc-to-liner seal between ECTFE fluoropolymer disc and TFM liner for positive shut-off. Specially designed offset disc lifts quickly from sealing surface to minimize wear and reduce operating torque.
- Special disc-to-liner interface isolates valve components from process media. Eliminates stem and elastomer backing seal contact with process fluids. In the unlikely event of seal failure, leakage is expelled externally to protect process integrity. TFM skirt is integrally formed as part of the liner to isolate the CPVC body.
- Solid, fully isolated type 316 stainless steel stem is additionally PTFE coated as a safeguard.
- Lug style, chemical and corrosion resistant CPVC body features integrally molded actuation mounting pad and provides increased temperature handling capability to 200°F.
- 316 stainless steel Lug Inserts provide quick single-side valve installation and easy system add-on.
- Low Profile Gear Operator features high efficiency worm gear drive with built-in position indicator and high impact polypropylene handwheel. Operator housing is powder coated for improved cleanliness. Reversible for either right or left side operation.
- 150 psi Maximum Internal Pressure rating at 73°F.

Sample Engineering Specification

All thermoplastic Butterfly Valves shall be constructed from CPVC Type IV Cell Classification 23447 with TFM liner and ECTFE disc. Disc and liner interface shall isolate valve components and elastomeric seals from process media. Valve Stem shall be PTFE coated type 316 stainless steel. Body shall be lug style with 18-8 stainless steel or type 316 stainless steel lugs. Bolt hole patterns shall conform to ANSI/ASME B16.5 Class 150. Valve shall be gear operated with powder coated operator housing, position indicator, and high impact polypropylene handwheel. Valve shall be pressure rated at 150 psi for water at 73°F, as manufactured by Spears[®] Manufacturing Company.

Factory Reconditioning

In the event of damage, this maintenance-free valve can be factory reconditioned in order to maintain optimum serviceability and assure proper component isolation function. Valve reconditioning is made on an exchange basis with original limited warranty. Contact Spears[®] Technical Services for additional information.

Material Specifications

Media Contact Components:

Liner/seat	TFM (Hostaflon [®] — modified - PTFE)
Disc	ECTFE (HALAR [®] — ethylene chlorotrifluoroethylene)

No Media-Contact Components:

CPVC (chlorinated polyvinylchloride)
Type 316 Stainless Steel, PTFE coated
FKM (fluorocarbon)
Glass Reinforced Polypropylene blend / Polyurethane
Die Cast Aluminum
Polypropylene

Quick-View Valve Selection Chart

Valve Size	Part Number	Pressure Rating
2	253322-020	150 psi
3	253322-030	Non-Shock
4	253322-040	Water
6	253322-060	₩ 73°F

NOTE: High Purity TFM Lined Butterfly Valve has the same basic dimensions as Spears[®] Standard Butterfly Valve.

HALAR[®] is a registered trademark of Ausimont, Inc. Hostaflon[®] is a registered trademark of Hoechst Celanese Corporation.



PVC Pool Butterfly Valves



Sample Engineering Specification

All Pool Butterfly Valves shall be constructed from PVC with EPDM seals suitable for chlorinated water applications. Valve body shall be white (gray disc) with blue handle for application identification. All handles shall be high impact polypropylene. Lever handles shall have built-in lockout capability. Stem shall be Type 316L stainless steel and non-wetted. Valve bodies shall have ANSI/ASME B16.5 bolt patterns and accept optional field installable lug inserts. Valves shall be pressure rated at 150 psi for water at 73°F, as manufactured by Spears[®] Manufacturing Company.

Quick-View Valve Selection Chart

PVC Lever Handle with EPDM Seat								
Size	Part Number	Pressure Rating						
1-1/2	682311-015							
2	682311-020							
2-1/2	682311-025	150 psi						
3	682311-030	Non-Shock						
4	682311-040	@ 73°F						
6	682311-060	_ @ 73°F -						
8	682311-080							
PVC Gea	PVC Gear Operated with EPDM Seat							
Size	Part Number	Pressure Rating						
1-1/2	682321-015							
2	682321-020							
2-1/2	682321-025							
3	682321-030	150 psi						
4	682321-040	Non-Shock Water						
6	682321-060	Water @ 73°F						
8	682321-080	0.01						
10	682321-100							
12	682321-120							

Features - PVC White

Distinct White Body with Blue Handle readily identifies this high quality PVC Butterfly Valve specifically designed for chlorinated water applications such as swimming pools. Fully isolated, non-wetted stainless steel stem with limited-contact EPDM seat provides maximum resistance to chlorinated water with superior ease of operation. Available in IPS sizes 1-1/2" through 12".

- White PVC Valve with Blue PP Handle provides easy application identification for chlorinated water
- Type 316L non-wetted stainless steel stem is fully isolated from system fluid, but still compatible with chlorinated water
- · Patented limited-contact seat is field replaceable
- High-grade EPDM seat & seals
- Blue polypropylene lever handle with built-in lockout (10" & 12" valves are gear operated only)
- Optional gear operated valve with powder coated cast aluminum housing and Blue polypropylene handwheel
- ANSI/ASME B16.5 Class 150 bolt pattern flange connection
- All sizes pressure rated to 150 psi @ 73°F
- Optional SS 316 field-installable Lug Inserts sets
- · Pneumatic or electric actuation available

CAUTION: THE POOL BUTTERFLY VALVE IS NEITHER INTENDED NOR WARRANTED FOR INDUSTRIAL OR CHEMICAL PROCESSING APPLICATIONS





Replacement Parts for 1-1/2" - 12" PVC & CPVC Standard, True Lug and Polypropylene Valves

No	Component	Qty.	Material
1	Body	1	PVC/CPVC
2	Stem Bearing	1	PTFE/GFPP
3	Seal Carrier	1	PVC/CPVC/PP
4	Seat	1	Buna-N, EPDM, FKM
5	Disc	1	PVC/CPVC/PP
6	Disc O-ring	2	Buna-N, EPDM, FKM
7	Stem Bushing	1	PTFE/GFPP
8	Stem Bushing O-ring	2	Buna-N, EPDM, FKM
9	Stem O-ring	2	Buna-N, EPDM, FKM
10	Stem Washer - Hex	1	PTFE
11	Stem Washer - Slot*	1-2	SS 316
12	Stem Washer - Round	1	PTFE/GFPP
13	Stem	1	SS 316
14	Stem Nut	1	PVC/CPVC
15	Handle Body	1	PP
16	Handle Grip	1	GFPVC
17	Grip Pin	1	PP
18	Lock Pin	1	PP
19	Handle Lock	1	GFPVC
20	Handle Spring	1	SS 316
21	Handle Cover	1	PP
22	Hex Bolt	1	SS 316
23	Flat Washer	1	SS 316
24	Handle Bushing	1	GFPVC
25	Disc Timing Stop	1	CPVC
26	Lug Insert	4-12	SS/Zinc Plated Steel
27	Gear Operator Assembly	1	Cast Aluminum
28	Hand Wheel	1	PP
	True Lug Only	(not s	hown):
Sea	Carrier Flange Plate	1	PVC/CPVC
Lug	& Nut	4-12	SS/Zinc Plated Steel
Plat	e O-ring	1	Buna-N, EPDM, FKM

Notes: *2-Slotted washers used on 6" & larger

1: See 14"-24" PP valve illustration for Gear Operator Components, No. 8 - 16





Replacement Parts for 14" - 24" Polypropylene Valves

No.	Component	Qty	Material
1	Body	1	PP
2	Seal Carrier	1	PP
3	Seat	1	EPDM/FKM
4	Stem	1	SS 316L
5	Disc	1	PP
6	Stem O-ring	2	EPDM/FKM
7	Set Screw	1	Steel
8	Drive Bushing	1	Steel
9	Gear Operator	1	Epoxy Coated Aluminum
10	Flat Washer	4	SS 316
11	Lock Washer	4	SS 316
12	Hex Head Cap Screw	4	SS 316
13	Handwheel Pin	1	SS 316
14	Handwheel Adapter	1	GFPVC
15	Handwheel Nut	1	PP
16	Handwheel	1	PP
17	Hex Bolts	6-12	Nylon
18	Thread Insert	2	Steel
19	Hex Head Cap Screws	2	SS 316
20	Dowel Pin	1	Steel
21	Tower	1	PP





Dimensions

Nominal	Pressure		В						
Size	Rating ¹ (psi)	A	Standard, Lug Insert, & Polypropylene	True Lug	С	D	E	F	G
1-1/2	150	8-5/32	1-9/16	2-1/4	5	5-19/32	9-3/32	4-3/32	11-5/32
2	150	9-11/32	1-15/16	2-9/16	6	6-13/32	9	4-3/4	13-1/8
2-1/2	150	10-9/32	2	2-3/4	7	6-25/32	9-1/4	5-1/4	13-1/8
3	150	11-1/2	2-3/32	2-13/16	7-1/2	7-27/32	12	5-5/8	14-5/32
4	150	13	2-9/32	3	9	8-1/2	12	6-1/4	15-5/8
6	150	16-19/32	2-3/4	3-13/32	10-31/32	11-3/32	13-7/8	8-19/32	19-7/32
8	150	18-5/8	2-15/16	3-23/32	13-1/2	12	13-15/16	9-1/2	21-7/16
10	150	N/A	3-1/4	4-1/4	16	N/A	N/A	11	26-5/8
12	150	N/A	3-1/2	4-1/2	19	N/A	N/A	12	29-1/8
14	100 ²	N/A	6-1/4	N/A	21	N/A	N/A	13-3/16	29
16	85 ²	N/A	6-3/4	N/A	23-1/2	N/A	N/A	14-7/16	31-1/2
18	70 ²	N/A	7-1/8	N/A	25	N/A	N/A	15-3/16	33
20	50 ²	N/A	7-3/4	N/A	27-1/2	N/A	N/A	16-7/16	35-1/2
24	50 ²	N/A	8-7/16	N/A	32	N/A	N/A	18-11/16	40
30-60			Contact Spea	ars® for 30" t	o 60" Valve I	Dimensions			

Nominal Size	н	I	J	к	L	М	N	0	Р
1-1/2	8-21/32	6-7/16	2-3/8	8	8-13/16	4-13/16	5-3/16	2-13/16	1-27/32
2	10-1/8	6-7/16	2-3/8	8	8-13/16	4-13/16	5-3/16	2-13/16	1-27/32
2-1/2	9-5/8	6-7/16	2-3/8	8	8-13/16	4-13/16	5-3/16	2-13/16	1-27/32
3	10-17/32	6-7/16	2-3/8	8	8-13/16	4-13/16	5-3/16	2-13/16	1-27/32
4	11-1/8	6-7/16	2-3/8	8	8-13/16	4-13/16	5-3/16	2-13/16	1-27/32
6	13-23/32	6-7/16	2-13/32	7-15/16	8-7/8	4-27/32	5-5/32	2-7/32	1-27/32
8	14-11/16	6-7/16	2-13/32	7-15/16	8-7/8	4-27/32	5-3/16	2-7/32	1-27/32
10	18-5/8	7-1/8	2-3/8	8	9-13/16	5-3/8	5-15/16	2-7/16	2-11/32
12	19-5/8	7-1/8	2-3/8	8	9-13/16	5-3/8	5-15/16	2-7/16	2-11/32
14	18-1/2	7-3/8	2-9/16	8	10-13/16	6-7/8	7-7/16	3-1/8	3
16	19-3/4	7-3/8	2-9/16	8	10-13/16	6-7/8	7-7/16	3-1/8	3
18	20-1/2	7-3/8	2-9/16	8	10-13/16	6-7/8	7-7/16	3-1/8	3
20	21-3/4	7-3/8	2-9/16	8	10-13/16	6-7/8	7-7/16	3-1/8	3
24	24	7-3/8	2-9/16	8	10-13/16	6-7/8	7-7/16	3-1/8	3
30-60			Con	tact Spears® f	or 30" to 60" \	/alve Dimensi	ons		

Maximum Internal Pressure Rating @ 73°F
Additional pressure rating is possible with attention to flow direction.



Cv Values & Operating Torque

Valve Size	C _V ¹ Degrees Open						
	15°	30°	45°	60°	75°	90°	(inlbs.)
1-1/2	2	8	20	36	61	81	100
2	3	11	27	49	82	109	110
2-1/2	5	19	48	86	144	192	206
3	9	35	86	155	259	345	360
4	10	41	103	185	308	411	420
6	28	113	281	506	844	1125	720
8	56	225	562	1012	1687	2249	1200
10	111	444	1110	1998	3330	4440	1320
12	158	631	1577	2839	4732	6309	1920
14	176	705	1762	3172	5286	7048	
16	211	846	2114	3805	6341	8455	
18	273	1092	2730	4914	8190	10920	See Notes
20	355	1418	3545	6381	10635	14180	
24	467	1866	4665	8397	13995	18660	

Gallons per minute at 1 psi pressure drop.
Operating torque for large diameter valves varies significantly with system operating pressure, flow direction and velocity. Contact Spears[®] for torque requirement based on application.

Actuator Mounting Dimensions For Custom Actuation

Sizo	Bolt Hole Spacing		Bolt Hole Diameter		Bolt Circle Diameter		Hex	Square	Stem Height	
Size							+.000006	+.000002		
	Standard	Wafer	Standard	Wafer	Standard	Wafer	Standard	Wafer	Standard	Wafer
1-1/2	1.95	N/A	.34	N/A	2.75	N/A	.375	N/A	.75	N/A
2	1.95	2.47	.34	.40	2.75	3.50	.500	.375	.75	1.30
2-1/2	1.95	2.47	.34	.40	2.75	3.50	.500	.375	.75	1.34
3	2.65	2.47	.41	.40	3.75	3.50	.563	.500	1.00	1.34
4	2.65	2.47	.41	.40	3.75	3.50	.625	.500	1.04	1.37
6	3.17	2.83	.41	.40	4.48	4.00	.875	.750	1.27	1.80
8	3.17	3.17	.41	.40	4.48	4.48	1.000	.875	1.29	1.96
10	3.54	N/A	.41	N/A	5.00	N/A	1.125	N/A	1.38	N/A
12	3.54	N/A	.41	N/A	5.00	N/A	1.250	N/A	1.38	N/A
14	3.54	N/A	.41	N/A	5.00	N/A	1.250	N/A	1.62	N/A
16	3.54	N/A	.41	N/A	5.00	N/A	1.250	N/A	1.75	N/A
18	3.54	N/A	.41	N/A	5.00	N/A	1.250	N/A	1.75	N/A
20	3.93	N/A	.41	N/A	5.56	N/A	1.250	N/A	1.75	N/A
24	4.33	N/A	.41	N/A	6.12	N/A	1.250	N/A	1.75	N/A





Note: Standard = Standard, Lug & True Lug Style Valves Wafer = Wafer Style Valves



General Installation Information

Spears[®] Butterfly Valves are designed for system connections either between two flanges, or with single-side (flange one-side only) connection for dead-end service using lug style valves. Lug Insert Valves require attention to flow direction, True Lug valves may be installed either direction. The valve handle (or gear operator) is reversible 180° for either left or right side operation. Spears[®] Butterfly Valves are designed for installation with user supplied 1/8" full-faced gaskets, hex bolts, nuts and flat washers.

Caution: Spears[®] Butterfly Valves are designed for use with flanges or flanged equipment having minimum waterway inside diameter no less than that of Schedule 80 PVC pipe (ASTM D 1785). *Use of smaller inside diameter flange connections may result in obstruction and damage to the valve disc.*

Standard Valve Valve with Lug Inserts True Lug Valve No. Valve Bolt of Bolt Lenaths¹ (in.) Bolt Bolt Lenghts1 (in.) Bolt Bolt Bolt Flat Lug Flat Bolt Lua Flat Size Torque Bolt Diameter Threads Washer Diamete Threads Washer Lengths² Diamete Threads Washer Single Dual Single 2nd (in.) (ft.- lb.) Holes (in.) per inch O.D. (in.) (in.) per inch O.D. (in.) (in.) (in.) per inch O.D. (in.) Side Flange³ Side Flange² 1-1/2 4 12 3-1/4 4-1/4 1/2 13 1-3/8 1-3/4 1-1/2 1/2 13 1-3/8 1-1/2 7/16 14 1-1/4 1-3/4 2 4 25 3-3/4 4-3/4 5/8 11 1-3/4 2 5/8 11 1-3/4 1 - 1/21/2 13 1-3/8 2-1/2 4 25 4-1/4 5-1/4 5/8 11 1-3/4 2 - 1/42 5/8 11 1-3/4 1-3/4 1/2 13 1-3/8 3 4 25 4-1/4 5-1/2 5/8 11 1-3/4 2-1/4 2 5/8 11 1-3/4 2 1/2 13 1-3/8 1-3/4 8 5/8 1-3/4 2 5/8 1-3/8 4 25 4-1/2 5 - 3/411 2-1/2 11 2 1/2 13 6 8 40 5-1/4 6-3/4 3/4 10 2 3-1/4 2-1/4 3/4 10 2 2-1/4 5/8 11 1-3/4 8 8 40 5-3/4 7-1/4 3/4 10 2 3-3/4 2-1/4 3/4 10 2 2-1/4 5/8 11 1-3/4 10 12 64 6-1/2 8-1/4 7/8 9 2-1/4 4 3 7/8 9 2-1/4 2-3/4 3/4 10 2 12 12 95 6-3/4 8-1/2 7/8 9 2-1/4 4-1/4 3 7/8 9 2-1/4 2-3/4 3/4 10 2

PVC & CPVC Butterfly Valve Torque and Hardware Requirements

1: Minimum bolt lengths based on use of Spears® flanges, 1/8* full faced gaskets, standard S.A.E. hex bolts and Standard Plate Series flat washers.

2: Specified bolt lengths are maximum allowable for maintaining proper clearance in initial Single-Side installation with Lugs where anticipated 2nd Flange installation option is to be retained without removal of valve.

Minimum bolt length through 2-flanges, 2-gaskets, 2-flat washers and 1-valve body.

Single-Side (flange one side) Installation Using Standard Valve with Lug Inserts (for field installable Insert Sets or valves with factory installed Lug Inserts)



CAUTION: Flange must be installed on side of valve **opposite** the hex nut recesses for Single-Side Installation as illustrated.

> (Flange, bolts, nuts, washers and gaskets not included. Lug inserts may be ordered separately.)

Polypropylene Butterfly Valve Torque and Hardware Requirements

Valve Size	No. of Bolt Holes	Bolt Diameter (in.)	Bolt Torque (ft lb.)	Bolt Lengths	Valve Lay Length
1-1/2	4	1/2	12	Bolt lengths will yany according to thickness of value	1-9/16
2	4	5/8	25	mating flanges, nuts and gaskets used.	1-7/8
2-1/2	4	5/8	25	The following formula may be use to calculate bolt length	2-1/16
3	4	5/8	25	for installation with mating flange each side.	2-1/8
4	8	5/8	25		2-5/16
6	8	3/4	40	L = V + 2(F + G + W) + N	3
8	8	3/4	40	Where: L = Minimum Bolt Length	2-3/4
10	12	7/8	64	V = Valve Lay Length	3-1/4
12	12	7/8	95	F = Flange Thickness	3-1/2
14	12	1	110	G = Gasket Thickness	6-1/4
16	16	1	110	VV = Washer Inickness	6-3/4
18	16	1-1/8	110		7-1/8
20	20	1-1/8	110		7-3/4
24	20	1-1/4	110		8-1/2