



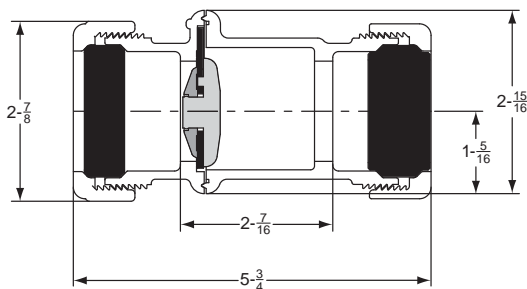
SUMP PUMP SWING CHECK VALVES



Sample Engineering Specification

All thermoplastic check valves shall be Sump Pump Swing Check type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454. All valves shall be maintenance free seal unit construction with EPDM seat and weighted disc. All valves shall have external flow arrow direction designation. All valves shall be dual-fit design with Buna-N Compression Gaskets for use with either IPS sizes 1-1/4" or 1-1/2" pipe. All valves shall be pressure rated to 150 psi @ 73°F in full flow (open) position and to 75 psi @ 73°F back pressure (closed), as manufactured by Spears® Manufacturing Company.

Dimensions

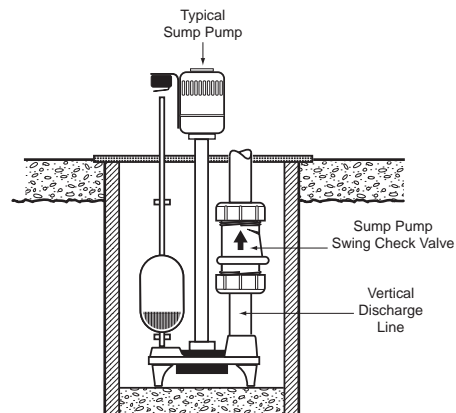


**NOT FOR DISTRIBUTION OF
COMPRESSED AIR OR GASES**

Features - PVC White & PVC Clear

Spears® Sump Pump Swing Check Valves provide a high performance specialty valve engineered for use on sump pump discharge lines, as illustrated. This compact valve is a maintenance free sealed Check Valve featuring long-life EPDM elastomer seats and weighted disc for full-flow with minimal restriction and positive shutoff. Produced in PVC White with compression type end connectors. Dual-fit design is available with Buna-N Gaskets for both 1-1/4" and 1-1/2" pipe.

- All Plastic Construction with Elastomer Seals – No Metal Parts
- Includes Compression End Connectors with Buna-N Gaskets for Use on Either 1-1/4" or 1-1/2" Pipe
- Angled Seat and Weighted Flapper for Low-Pressure Seal
- Pressure Rated to 150 psi @ 73°F Full-Flow (open) and 75 psi @ 73°F Back Pressure (closed)
- Suitable for Vertical Up-flow or Horizontal Installations



General Installation Information: Sump Pump Swing Check Valves may be installed in either vertical up-flow (see illustration) or horizontal positions on pump discharge line. Check valves **MUST** be installed with the valve's **FLOW** arrow pointing in the direction of the flow. In horizontal installations, the designated side must be positioned "up". Do Not install Check Valve upside down.

Quick-View Sump Pump Swing Check Valve Selection Chart

Valve Size	Seat Material	PVC Material ¹	Pressure Rating
		Socket	
1-1/4 & 1-1/2	EPDM	S1400-15	150 psi @ 73°F Full Flow (Open) 75 psi Back Pressure (Closed)

1: For PVC Clear Sump Pump, replace dash (-) separator with the letter "C" in the part number (e.g., S1400C15)