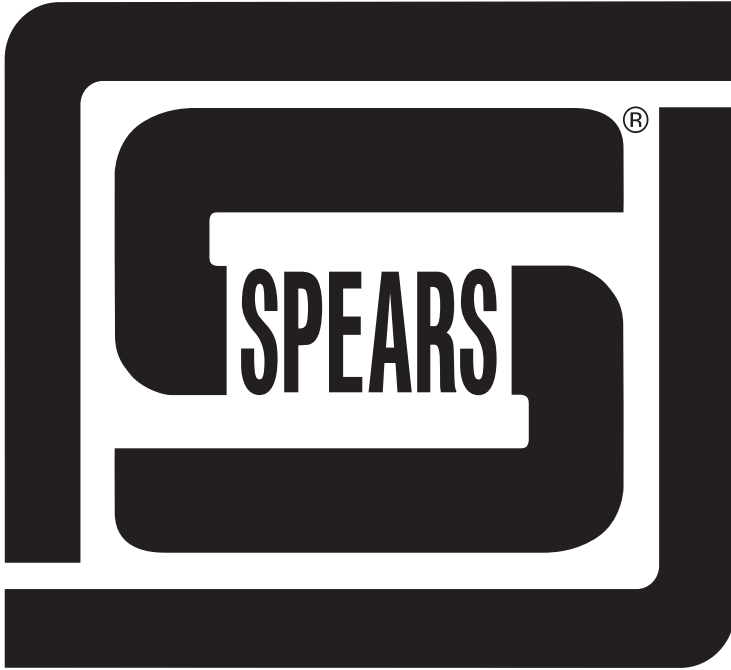


Discount Code(s): 430 PVC Fabricated Duct Fittings \_\_\_\_\_  
432 CPVC Fabricated Duct Fittings \_\_\_\_\_  
948 PVC Fabricated Duct Pipe \_\_\_\_\_  
949 CPVC Fabricated Duct Pipe \_\_\_\_\_

*Item prices may have changed from those shown in this sheet. See Spears® On-line Catalog for most current pricing, updated daily.*



# PVC & CPVC Duct & Fabricated Duct Fittings



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PRICE SCHEDULE FD-1-0910  
Effective September 26, 2010  
Supersedes FD-1-1009A



# PVC & CPVC Duct & Fabricated Duct Fittings

## HOW TO USE THIS CATALOG

Spears® PVC & CPVC Fabricated Duct Fittings catalog has been arranged for easy use in selection of desired products according to configuration, size, part number and pricing information. A complete listing of content is located at the end of this catalog. PVC product configurations are listed in the first half of the catalog followed by CPVC products in the last half. Products are listed in columns by configuration, such as Tee, Elbow, etc. Similar configuration types are grouped together. Fittings in this catalog are Industrial grade suitable for both general purpose and corrosive vapor fume handling systems.

## COLUMN HEADER INFORMATION

Each product column header label identifies the following product particulars:

Part Number	the number used to order the part.
Size	Nominal diameter of pipe with which the fitting is to be used. NOTE: Fittings may be same size (only one size designation) or reducing (multiple sizes designated).
Standard Pack (Std Pk)	the quantity of parts packaged in an individual box or bag.
Master Carton (Mstr Ctn)	the total quantity of parts contained in individual boxes or bags which are packaged together.
Discount Code (Disc Code)	identification code for applicable discount to the list price of the product. NOTE: This is a Product Group code and is not a calculation of discount. Discount codes are not the same for all products contained in this price schedule.
Price Each	the designated list price of the product.

## PRODUCT CONFIGURATION

Each group of product configuration types is headed by the product's name and configuration description of the fitting outlet connections. Line drawing illustrations are general representations of the fittings in the group, but may not be an exact depiction of all configurations listed. As with the nominal size designations, only one description is given when all outlets are the same. Reducing sizes list run configuration x branch configuration. All Fabricated Duct Fittings are produced in Belled Socket end connections, plus custom fabrication is available.

## STANDARDS & SPECIFICATIONS

Spears® Fabricated Duct Fittings are produced from PVC Type I, Cell Classification 12454 and CPVC Type IV, Cell Classification 23447, per ASTM D 1784 Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds.

Fabricated round duct fittings are manufactured and produced from seamless PVC and CPVC pipe stock for sizes 6" to 24". Custom produced sizes above 24", Conical Reducers and certain specialty fittings are constructed from cold rolled PVC or CPVC Type II, Grade I extruded sheet with thermal fused seam.

Spears® Fabricated Duct Fittings are manufactured in accordance with the applicable guidelines and requirements of the Sheet Metal and Air Conditioning Contractors' National Association (SMACNA). However, Standard 45° elbows offered in this catalog are 1-piece formed. The 45° 2-piece for duct sizes through 8" and 3-piece for duct sizes 9" and larger must be requested in order to meet SMACNA requirements. Likewise, Standard 90° elbows offered in this catalog are 2-piece formed. The 90° 3-piece welded configurations for duct sizes through 8" and 5-piece for duct sizes 9" and larger must be requested in order to meet SMACNA requirements. Please contact Spears® for pricing and availability on these elbow configurations meeting SMACNA requirements.

**- PLEASE NOTE -**

The part numbers and configurations listed in this catalog for 90° Elbows, 45° Elbows and multi-step Reducer Couplings are general-purpose fittings. Contact Spears® for additional information and pricing on SMACNA Compliant Elbows and Multi-Step Reducer Couplings.

Prices subject to change without notice. Possession of this price schedule shall not be construed as an offer to sell the products listed.

## NOT FOR USE WITH COMPRESSED AIR OR GASES

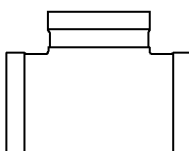
WARNING: DO NOT USE COMPRESSED AIR OR GAS TO TEST ANY PVC OR CPVC THERMOPLASTIC PIPING PRODUCT OR SYSTEM, AND DO NOT USE DEVICES PROPELLED BY COMPRESSED AIR OR GAS TO CLEAR SYSTEMS. THESE PRACTICES MAY RESULT IN EXPLOSIVE FRAGMENTATION OF SYSTEM PIPING AND COMPONENTS CAUSING SERIOUS OR FATAL BODILY INJURY.

# PVC & CPVC Duct & Fabricated Duct Fittings



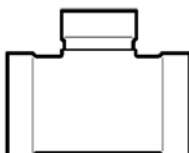
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### PVC TEE Belled Socket



4301-060	6	1	4	430	185.67
4301-080	8	1	1	430	236.30
4301-100	10	1	1	430	298.07
4301-120	12	1	0	430	328.40
4301-140	14	1	1	430	381.99
4301-160	16	1	0	430	492.10
4301-180	18	1	0	430	647.62
4301-200	20	1	0	430	951.69
4301-240	24	1	0	430	1271.96

### PVC REDUCING TEE Belled Socket



4301-532	6X4	1	2	430	206.76
4301-582	8X4	1	2	430	215.28
4301-585	8X6	1	1	430	228.17
4301-624	10X4	1	2	430	242.35
4301-626	10X6	1	1	430	253.52
4301-628	10X8	1	1	430	312.36
4301-664	12X4	1	2	430	290.90
4301-666	12X6	1	1	430	328.39
4301-668	12X8	1	1	430	350.00
4301-670	12X10	1	1	430	405.76
4301-694	14X4	1	1	430	327.33
4301-696	14X6	1	1	430	354.59
4301-698	14X8	1	1	430	378.95
4301-700	14X10	1	1	430	416.98
4301-702	14X12	1	1	430	489.66
4301-754	16X4	1	0	430	362.20
4301-756	16X6	1	0	430	384.94
4301-758	16X8	1	0	430	435.09
4301-760	16X10	1	0	430	484.96
4301-762	16X12	1	0	430	519.94
4301-764	16X14	1	0	430	588.30
4301-784	18X4	1	0	430	404.15
4301-786	18X6	1	0	430	424.04
4301-788	18X8	1	0	430	481.21
4301-790	18X10	1	0	430	525.69
4301-792	18X12	1	0	430	589.99
4301-794	18X14	1	0	430	643.57
4301-796	18X16	1	0	430	745.60
4301-814	20X4	1	0	430	456.27
4301-816	20X6	1	0	430	469.49
4301-818	20X8	1	0	430	531.38

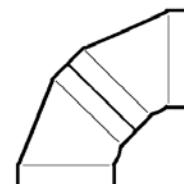
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### PVC REDUCING TEE (continued)

#### Belled Socket

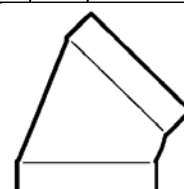
4301-820	20X10	1	0	430	558.07
4301-822	20X12	1	0	430	641.47
4301-824	20X14	1	0	430	707.30
4301-826	20X16	1	0	430	828.13
4301-828	20X18	1	0	430	990.48
4301-904	24X4	1	0	430	478.96
4301-906	24X6	1	0	430	499.80
4301-908	24X8	1	0	430	574.45
4301-910	24X10	1	0	430	652.80
4301-912	24X12	1	0	430	760.67
4301-914	24X14	1	0	430	840.57
4301-916	24X16	1	0	430	927.87
4301-918	24X18	1	0	430	1105.24
4301-920	24X20	1	0	430	1268.71

### PVC 90° ELBOW Belled Socket



4306-060	6	1	2	430	146.69
4306-080	8	1	2	430	165.30
4306-100	10	1	1	430	199.46
4306-120	12	1	1	430	224.93
4306-140	14	1	1	430	265.19
4306-160	16	1	0	430	342.61
4306-180	18	1	0	430	476.81
4306-200	20	1	0	430	725.30
4306-240	24	1	0	430	874.94

### PVC 45° ELBOW Belled Socket



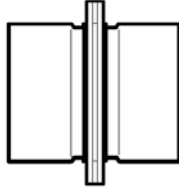
4317-060	6	1	4	430	102.77
4317-080	8	1	6	430	128.12
4317-100	10	1	2	430	138.87
4317-120	12	1	2	430	172.02
4317-140	14	1	1	430	203.21
4317-160	16	1	0	430	246.27
4317-180	18	1	0	430	359.45
4317-200	20	1	0	430	493.11
4317-240	24	1	0	430	641.73



# PVC & CPVC Duct & Fabricated Duct Fittings

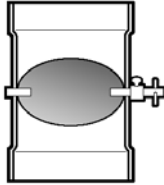
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### PVC BLAST GATE Belled End



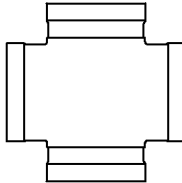
43BG-060	6	1	1	430	245.62
43BG-080	8	1	2	430	279.21
43BG-100	10	1	1	430	295.94
43BG-120	12	1	2	430	370.82
43BG-140	14	1	1	430	492.22
43BG-160	16	1	0	430	546.98
43BG-180	18	1	0	430	645.28
43BG-200	20	1	0	430	732.35
43BG-240	24	1	2	430	997.87

### PVC BUTTERFLY DAMPER Belled Socket



43BD-060	6	1	2	430	240.57
43BD-080	8	1	2	430	247.95
43BD-100	10	1	1	430	284.02
43BD-120	12	1	1	430	304.36
43BD-140	14	1	2	430	407.51
43BD-160	16	1	0	430	454.13
43BD-180	18	1	0	430	616.36
43BD-200	20	1	0	430	726.34
43BD-240	24	1	0	430	938.73

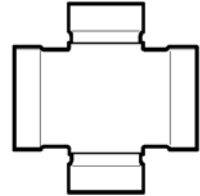
### PVC CROSS Belled Socket



4320-060	6	1	1	430	325.52
4320-080	8	1	1	430	447.99
4320-100	10	1	1	430	534.29
4320-120	12	1	0	430	579.54
4320-140	14	1	0	430	717.33
4320-160	16	1	0	430	820.62
4320-180	18	1	0	430	1046.41
4320-200	20	1	0	430	1278.62
4320-240	24	1	0	430	1684.29

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### PVC REDUCING CROSS Belled Socket



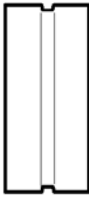
4320-532	6X4	1	3	430	309.78
4320-582	8X4	1	1	430	383.45
4320-585	8X6	1	1	430	405.82
4320-624	10X4	1	1	430	423.12
4320-626	10X6	1	1	430	474.47
4320-628	10X8	1	1	430	500.50
4320-664	12X4	1	1	430	412.88
4320-666	12X6	1	1	430	451.95
4320-668	12X8	1	1	430	508.36
4320-670	12X10	1	0	430	541.13
4320-694	14X4	1	0	430	445.82
4320-696	14X6	1	0	430	512.88
4320-698	14X8	1	0	430	573.71
4320-700	14X10	1	0	430	623.31
4320-702	14X12	1	0	430	691.72
4320-754	16X4	1	0	430	576.99
4320-756	16X6	1	0	430	636.53
4320-758	16X8	1	0	430	684.94
4320-760	16X10	1	0	430	719.12
4320-762	16X12	1	0	430	751.14
4320-764	16X14	1	0	430	788.46
4320-784	18X4	1	0	430	653.66
4320-786	18X6	1	0	430	740.60
4320-788	18X8	1	0	430	782.14
4320-790	18X10	1	0	430	833.99
4320-792	18X12	1	0	430	885.71
4320-794	18X14	1	0	430	959.72
4320-796	18X16	1	0	430	1002.91
4320-814	20X4	1	0	430	765.48
4320-816	20X6	1	0	430	848.10
4320-818	20X8	1	0	430	909.94
4320-820	20X10	1	0	430	957.43
4320-822	20X12	1	0	430	1018.72
4320-824	20X14	1	0	430	1087.02
4320-826	20X16	1	0	430	1149.44
4320-828	20X18	1	0	430	1238.16
4320-904	24X4	1	0	430	842.39
4320-906	24X6	1	0	430	858.62
4320-908	24X8	1	0	430	948.87
4320-910	24X10	1	0	430	1046.67
4320-912	24X12	1	0	430	1154.62
4320-914	24X14	1	0	430	1261.67
4320-916	24X16	1	0	430	1352.12
4320-918	24X18	1	0	430	1494.46
4320-920	24X20	1	0	430	1589.49

# PVC & CPVC Duct & Fabricated Duct Fittings



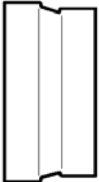
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### PVC COUPLING Belled Socket



4329-060	6	1	4	430	39.73
4329-080	8	1	4	430	46.66
4329-100	10	1	2	430	54.98
4329-120	12	1	4	430	62.10
4329-140	14	1	2	430	68.11
4329-160	16	1	2	430	84.09
4329-180	18	1	2	430	122.84
4329-200	20	1	2	430	189.82
4329-240	24	1	0	430	256.98

### PVC REDUCER COUPLING Belled Socket



4329-532	6X4	1	4	430	51.90
4329-582	8X4	1	5	430	160.47
4329-585	8X6	1	8	430	68.05
4329-624	10X4	1	2	430	299.93
4329-626	10X6	1	2	430	186.47
4329-628	10X8	1	4	430	87.44
4329-664	12X4	1	2	430	334.07
4329-666	12X6	1	2	430	322.63
4329-668	12X8	1	2	430	233.46
4329-670	12X10	1	4	430	101.77
4329-694	14X4	1	0	430	829.78
4329-696	14X6	1	0	430	601.17
4329-698	14X8	1	0	430	353.47
4329-700	14X10	1	0	430	292.00
4329-702	14X12	1	4	430	167.06
4329-754	16X4	1	0	430	1002.29
4329-756	16X6	1	0	430	811.90
4329-758	16X8	1	0	430	585.59
4329-760	16X10	1	0	430	407.33
4329-762	16X12	1	0	430	347.10
4329-764	16X14	1	0	430	188.79
4329-784	18X4	1	0	430	1252.19
4329-786	18X6	1	0	430	1022.82
4329-788	18X8	1	0	430	876.69
4329-790	18X10	1	0	430	598.77
4329-792	18X12	1	0	430	514.71
4329-794	18X14	1	0	430	434.54
4329-796	18X16	1	0	430	216.84
4329-814	20X4	1	0	430	1496.40
4329-816	20X6	1	0	430	1281.05
4329-818	20X8	1	0	430	1044.35

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### PVC REDUCER COUPLING (continued) Belled Socket

4329-820	20X10	1	0	430	939.18
4329-822	20X12	1	0	430	820.28
4329-824	20X14	1	0	430	615.18
4329-826	20X16	1	0	430	599.32
4329-828	20X18	1	0	430	382.48
4329-904	24X4	1	0	430	1911.22
4329-906	24X6	1	0	430	1709.34
4329-908	24X8	1	0	430	1486.53
4329-910	24X10	1	0	430	1268.68
4329-912	24X12	1	0	430	1070.43
4329-914	24X14	1	0	430	941.96
4329-916	24X16	1	0	430	772.16
4329-918	24X18	1	0	430	709.22
4329-920	24X20	1	0	430	695.81

### PVC SLEEVE COUPLING Socket (No Stop)



4329S-060	6	1	5	430	32.84
4329S-080	8	1	8	430	43.19
4329S-100	10	1	4	430	48.65
4329S-120	12	1	4	430	53.15
4329S-140	14	1	4	430	68.18
4329S-160	16	1	0	430	75.44
4329S-180	18	1	2	430	99.72
4329S-200	20	1	2	430	125.18
4329S-240	24	1	2	430	145.17

### PVC FLAT CAP Belled Socket



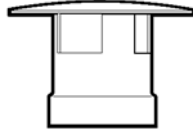
4347-060	6	1	10	430	81.64
4347-080	8	1	5	430	83.10
4347-100	10	1	5	430	89.61
4347-120	12	1	4	430	98.00
4347-140	14	1	4	430	158.00
4347-160	16	1	2	430	172.18
4347-180	18	1	4	430	187.61
4347-200	20	1	5	430	279.62
4347-240	24	1	4	430	285.86



# PVC & CPVC Duct & Fabricated Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### PVC RAIN CAP Belled Socket Style A



4347-060A	6	1	4	430	621.77
4347-080A	8	1	1	430	624.70
4347-100A	10	1	1	430	650.63
4347-120A	12	1	0	430	673.70
4347-140A	14	1	0	430	737.80
4347-160A	16	1	0	430	805.32
4347-180A	18	1	0	430	1074.48
4347-200A	20	1	0	430	1143.38
4347-240A	24	1	0	430	1295.49

### PVC RAIN CAP Belled Socket Style B



4347-060B	6	1	0	430	587.26
4347-080B	8	1	0	430	664.55
4347-100B	10	1	0	430	718.54
4347-120B	12	1	8	430	782.39
4347-140B	14	1	0	430	879.50
4347-160B	16	1	0	430	1066.93
4347-180B	18	1	0	430	1289.91
4347-200B	20	1	0	430	1479.97
4347-240B	24	1	0	430	1713.09

### PVC DUCT FLANGE Belled Socket One Piece



SMACNA Bolt Pattern

4351S-060	6	1	5	430	84.61
4351S-080	8	2	0	430	107.54
4351S-100	10	1	2	430	114.91
4351S-120	12	1	2	430	134.06
4351S-140	14	1	0	430	147.05
4351S-160	16	1	0	430	189.69
4351S-180	18	1	3	430	282.73
4351S-200	20	1	0	430	346.80
4351S-240	24	1	0	430	373.31

See SMACNA Flange Specifications at the end of this catalog.  
Also available in ANSI Class 150 Bolt Pattern.

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### PVC BLIND DUCT FLANGE One Piece



Class 150 Bolt Pattern

4353-060	6	1	36	430	81.85
4353-080	8	1	52	430	102.68
4353-100	10	1	18	430	113.27
4353-120	12	1	50	430	136.15
4353-140	14	1	50	430	173.27
4353-160	16	1	50	430	197.00
4353-180	18	1	50	430	239.93
4353-200	20	1	57	430	334.64
4353-240	24	1	0	430	360.23

### PVC BLIND DUCT FLANGE One Piece

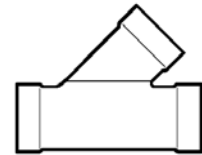


SMACNA Bolt Pattern

4353S-060	6	0	0	430	87.10
4353S-080	8	1	10	430	109.23
4353S-100	10	1	52	430	120.49
4353S-120	12	1	52	430	144.85
4353S-140	14	1	52	430	184.34
4353S-160	16	1	50	430	209.57
4353S-180	18	1	50	430	259.69
4353S-200	20	1	50	430	355.98
4353S-240	24	1	0	430	383.21

See SMACNA Flange Specifications at the end of this catalog.

### PVC WYE Belled Socket



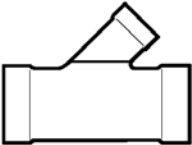
4375-060	6	1	2	430	255.80
4375-080	8	1	1	430	308.40
4375-100	10	1	0	430	382.28
4375-120	12	1	0	430	509.41
4375-140	14	1	0	430	589.87
4375-160	16	1	0	430	679.80
4375-180	18	1	0	430	970.57
4375-200	20	1	0	430	1225.56
4375-240	24	1	0	430	1608.61

# PVC & CPVC Duct & Fabricated Duct Fittings



Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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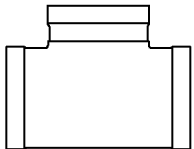
### PVC REDUCING WYE Belled Socket



4375-532	6X4	1	2	430	249.29
4375-582	8X4	1	2	430	272.60
4375-585	8X6	1	1	430	286.00
4375-624	10X4	1	1	430	310.17
4375-626	10X6	1	1	430	332.50
4375-628	10X8	1	1	430	364.68
4375-664	12X4	1	1	430	339.41
4375-666	12X6	1	1	430	357.15
4375-668	12X8	1	0	430	405.20
4375-670	12X10	1	0	430	453.69
4375-694	14X4	1	0	430	396.68
4375-696	14X6	1	0	430	424.48
4375-698	14X8	1	0	430	454.91
4375-700	14X10	1	0	430	519.48
4375-702	14X12	1	0	430	582.52
4375-754	16X4	1	0	430	470.70
4375-756	16X6	1	0	430	503.50
4375-758	16X8	1	0	430	521.65
4375-760	16X10	1	0	430	551.77
4375-762	16X12	1	0	430	602.79
4375-764	16X14	1	0	430	685.38
4375-784	18X4	1	0	430	553.68
4375-786	18X6	1	0	430	577.53
4375-788	18X8	1	0	430	628.89
4375-790	18X10	1	0	430	659.99
4375-792	18X12	1	0	430	695.21
4375-794	18X14	1	0	430	789.69
4375-796	18X16	1	0	430	924.74
4375-814	20X4	1	0	430	623.46
4375-816	20X6	1	0	430	663.50
4375-818	20X8	1	0	430	704.63
4375-820	20X10	1	0	430	745.06
4375-822	20X12	1	0	430	791.37
4375-824	20X14	1	0	430	841.61
4375-826	20X16	1	0	430	1005.46
4375-828	20X18	1	0	430	1156.86
4375-904	24X4	1	0	430	748.94
4375-906	24X6	1	0	430	791.29
4375-908	24X8	1	0	430	865.79
4375-910	24X10	1	0	430	956.50
4375-912	24X12	1	0	430	1018.91
4375-914	24X14	1	0	430	1115.76
4375-916	24X16	1	0	430	1163.37
4375-918	24X18	1	0	430	1319.73
4375-920	24X20	1	0	430	1491.72

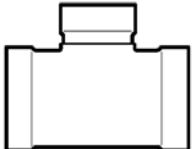
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### CPVC TEE Belled Socket



4301-060C	6	1	4	432	342.14
4301-080C	8	1	1	432	454.53
4301-100C	10	1	1	432	636.00
4301-120C	12	1	0	432	768.94
4301-140C	14	1	1	432	902.53
4301-160C	16	1	0	432	1118.31
4301-180C	18	1	0	432	1331.14
4301-200C	20	1	0	432	1844.78
4301-240C	24	1	0	432	2634.14

### CPVC REDUCING TEE Belled Socket



4301-532C	6X4	1	4	432	294.04
4301-582C	8X4	1	2	432	338.87
4301-585C	8X6	1	1	432	392.84
4301-624C	10X4	1	2	432	424.01
4301-626C	10X6	1	1	432	485.40
4301-628C	10X8	1	1	432	532.94
4301-664C	12X4	1	2	432	488.62
4301-666C	12X6	1	1	432	521.73
4301-668C	12X8	1	1	432	635.63
4301-670C	12X10	1	1	432	745.21
4301-694C	14X4	1	1	432	618.51
4301-696C	14X6	1	1	432	650.79
4301-698C	14X8	1	1	432	725.47
4301-700C	14X10	1	1	432	843.29
4301-702C	14X12	1	1	432	875.53
4301-754C	16X4	1	0	432	680.38
4301-756C	16X6	1	0	432	716.18
4301-758C	16X8	1	0	432	795.76
4301-760C	16X10	1	0	432	925.33
4301-762C	16X12	1	0	432	988.10
4301-764C	16X14	1	0	432	1137.80
4301-784C	18X4	1	0	432	860.16
4301-786C	18X6	1	0	432	924.93
4301-788C	18X8	1	0	432	982.69
4301-790C	18X10	1	0	432	1056.67
4301-792C	18X12	1	0	432	1124.11
4301-794C	18X14	1	0	432	1266.49
4301-796C	18X16	1	0	432	1311.93
4301-814C	20X4	1	0	432	1031.69
4301-816C	20X6	1	0	432	1075.95
4301-818C	20X8	1	0	432	1208.94



# PVC & CPVC Duct & Fabricated Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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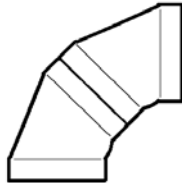
### CPVC REDUCING TEE (continued)

#### Belled Socket

4301-820C	20X10	1	0	432	1261.93
4301-822C	20X12	1	0	432	1342.48
4301-824C	20X14	1	0	432	1443.54
4301-826C	20X16	1	0	432	1609.23
4301-828C	20X18	1	0	432	1841.20
4301-904C	24X4	1	0	432	1193.85
4301-906C	24X6	1	0	432	1373.06
4301-908C	24X8	1	0	432	1460.69
4301-910C	24X10	1	0	432	1537.60
4301-912C	24X12	1	0	432	1671.30
4301-914C	24X14	1	0	432	1797.09
4301-916C	24X16	1	0	432	1911.80
4301-918C	24X18	1	0	432	2238.52
4301-920C	24X20	1	0	432	2553.61

### CPVC 90° ELBOW

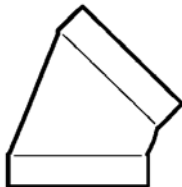
#### Belled Socket



4306-060C	6	1	2	432	241.70
4306-080C	8	1	2	432	323.95
4306-100C	10	1	1	432	440.59
4306-120C	12	1	1	432	526.87
4306-140C	14	1	0	432	662.17
4306-160C	16	1	0	432	812.04
4306-180C	18	1	0	432	1023.12
4306-200C	20	1	0	432	1447.67
4306-240C	24	1	0	432	1936.52

### CPVC 45° ELBOW

#### Belled Socket

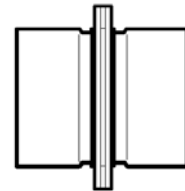


4317-060C	6	1	4	432	184.73
4317-080C	8	1	6	432	247.15
4317-100C	10	1	2	432	333.98
4317-120C	12	1	2	432	403.91
4317-140C	14	1	0	432	497.99
4317-160C	16	1	0	432	573.44
4317-180C	18	1	0	432	772.84
4317-200C	20	1	0	432	1042.97
4317-240C	24	1	0	432	1466.50

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### CPVC BLAST GATE

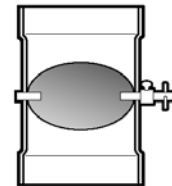
#### Belled End



43BG-060C	6	1	1	432	550.61
43BG-080C	8	1	2	432	675.31
43BG-100C	10	1	1	432	833.32
43BG-120C	12	1	1	432	953.31
43BG-140C	14	1	1	432	1192.49
43BG-160C	16	1	0	432	1407.21
43BG-180C	18	1	0	432	1787.14
43BG-200C	20	1	0	432	2162.39
43BG-240C	24	1	0	432	2919.21

### CPVC BUTTERFLY DAMPER

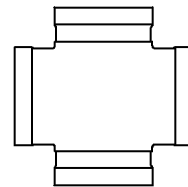
#### Belled Socket



43BD-060C	6	1	2	432	378.79
43BD-080C	8	1	4	432	413.77
43BD-100C	10	1	1	432	534.20
43BD-120C	12	1	4	432	648.24
43BD-140C	14	1	1	432	776.28
43BD-160C	16	1	0	432	901.98
43BD-180C	18	1	0	432	1152.10
43BD-200C	20	1	1	432	1394.34
43BD-240C	24	1	0	432	1891.15

### CPVC CROSS

#### Belled Socket



4320-060C	6	1	1	432	677.41
4320-080C	8	1	1	432	899.96
4320-100C	10	1	1	432	1259.27
4320-120C	12	1	0	432	1522.51
4320-140C	14	1	0	432	1787.01
4320-160C	16	1	0	432	2214.27
4320-180C	18	1	0	432	2635.65
4320-200C	20	1	0	432	3652.68
4320-240C	24	1	0	432	5215.57

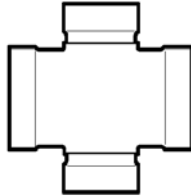


# PVC & CPVC Duct & Fabricated Duct Fittings



Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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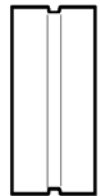
### CPVC REDUCING CROSS Belled Socket



4320-532C	6X4	1	3	432	600.36
4320-582C	8X4	1	1	432	744.55
4320-585C	8X6	1	1	432	785.68
4320-624C	10X4	1	1	432	839.53
4320-626C	10X6	1	1	432	961.11
4320-628C	10X8	1	1	432	1055.20
4320-664C	12X4	1	1	432	967.48
4320-666C	12X6	1	1	432	1033.03
4320-668C	12X8	1	1	432	1258.56
4320-670C	12X10	1	0	432	1475.51
4320-694C	14X4	1	0	432	1224.65
4320-696C	14X6	1	0	432	1288.60
4320-698C	14X8	1	0	432	1436.43
4320-700C	14X10	4	0	432	1669.71
4320-702C	14X12	1	0	432	1733.55
4320-754C	16X4	1	0	432	1347.14
4320-756C	16X6	1	0	432	1418.05
4320-758C	16X8	1	0	432	1575.63
4320-760C	16X10	1	0	432	1832.14
4320-762C	16X12	1	0	432	1956.40
4320-764C	16X14	1	0	432	2252.85
4320-784C	18X4	1	0	432	1703.16
4320-786C	18X6	1	0	432	1831.33
4320-788C	18X8	1	0	432	1945.74
4320-790C	18X10	1	0	432	2092.19
4320-792C	18X12	1	0	432	2225.74
4320-794C	18X14	1	0	432	2507.65
4320-796C	18X16	1	0	432	2597.63
4320-814C	20X4	1	0	432	2042.76
4320-816C	20X6	1	0	432	2130.39
4320-818C	20X8	1	0	432	2393.71
4320-820C	20X10	1	0	432	2498.63
4320-822C	20X12	1	0	432	2658.12
4320-824C	20X14	1	0	432	2858.17
4320-826C	20X16	1	0	432	3186.30
4320-828C	20X18	1	0	432	3645.57
4320-904C	24X4	1	0	432	2363.82
4320-906C	24X6	1	0	432	2718.68
4320-908C	24X8	1	0	432	2892.18
4320-910C	24X10	1	0	432	3044.40
4320-912C	24X12	1	0	432	3309.16
4320-914C	24X14	1	0	432	3558.21
4320-916C	24X16	1	0	432	3785.34
4320-918C	24X18	1	0	432	4432.26
4320-920C	24X20	1	0	432	5056.14

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### CPVC COUPLING Belled Socket



4329-060C	6	1	4	432	84.87
4329-080C	8	1	8	432	108.22
4329-100C	10	1	2	432	142.55
4329-120C	12	1	3	432	158.77
4329-140C	14	1	2	432	196.44
4329-160C	16	1	0	432	214.35
4329-180C	18	1	0	432	267.96
4329-200C	20	1	0	432	336.88
4329-240C	24	1	2	432	414.39

### CPVC REDUCER COUPLING Belled Socket



4329-532C	6X4	1	0	432	165.68
4329-582C	8X4	1	8	432	407.98
4329-585C	8X6	1	0	432	160.49
4329-624C	10X4	1	2	432	562.01
4329-626C	10X6	1	2	432	416.12
4329-628C	10X8	1	4	432	212.89
4329-664C	12X4	1	2	432	794.22
4329-666C	12X6	1	2	432	629.12
4329-668C	12X8	1	2	432	546.87
4329-670C	12X10	1	0	432	291.23
4329-694C	14X4	1	0	432	1020.12
4329-696C	14X6	1	0	432	816.11
4329-698C	14X8	1	0	432	693.71
4329-700C	14X10	1	0	432	710.87
4329-702C	14X12	1	0	432	398.66
4329-754C	16X4	1	0	432	1328.76
4329-756C	16X6	1	0	432	1057.94
4329-758C	16X8	1	0	432	896.56
4329-760C	16X10	1	0	432	851.43
4329-762C	16X12	1	0	432	828.53
4329-764C	16X14	1	0	432	512.20
4329-784C	18X4	1	0	432	1607.07
4329-786C	18X6	1	0	432	1290.83
4329-788C	18X8	1	0	432	1093.91
4329-790C	18X10	1	0	432	1035.89
4329-792C	18X12	1	0	432	997.98
4329-794C	18X14	1	0	432	970.32
4329-796C	18X16	1	0	432	602.00
4329-814C	20X4	1	0	432	2095.00
4329-816C	20X6	1	0	432	1689.53
4329-818C	20X8	1	0	432	1439.34



# PVC & CPVC Duct & Fabricated Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### CPVC REDUCER COUPLING (continued)

#### Belled Socket

4329-820C	20X10	1	0	432	1357.85
4329-822C	20X12	1	0	432	1302.03
4329-824C	20X14	1	0	432	1228.36
4329-826C	20X16	1	0	432	1206.45
4329-828C	20X18	1	0	432	879.35
4329-904C	24X4	1	0	432	2691.68
4329-906C	24X6	1	0	432	2168.20
4329-908C	24X8	1	0	432	1870.33
4329-910C	24X10	1	0	432	1749.86
4329-912C	24X12	1	0	432	1684.17
4329-914C	24X14	1	0	432	1588.84
4329-916C	24X16	1	0	432	1501.72
4329-918C	24X18	1	0	432	1449.89
4329-920C	24X20	1	0	432	1395.89



### CPVC SLEEVE COUPLING Socket (No Stop)

4329S-060C	6	1	5	432	90.88
4329S-080C	8	1	0	432	116.70
4329S-100C	10	1	0	432	153.83
4329S-120C	12	1	3	432	171.43
4329S-140C	14	1	2	432	212.12
4329S-160C	16	1	2	432	231.63
4329S-180C	18	1	2	432	289.49
4329S-200C	20	1	0	432	364.65
4329S-240C	24	1	0	432	447.71

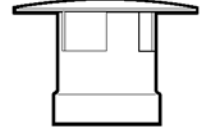


### CPVC FLAT CAP Belled Socket

4347-060C	6	1	0	432	156.60
4347-080C	8	1	5	432	186.57
4347-100C	10	1	4	432	217.52
4347-120C	12	1	5	432	248.39
4347-140C	14	1	4	432	279.46
4347-160C	16	1	2	432	321.11
4347-180C	18	1	5	432	405.44
4347-200C	20	1	5	432	582.13
4347-240C	24	1	5	432	621.16

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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### CPVC RAIN CAP Belled Socket Style A



4347-060AC	6	1	2	432	739.90
4347-080AC	8	1	1	432	1012.38
4347-100AC	10	1	1	432	1176.99
4347-120AC	12	1	1	432	1423.87
4347-140AC	14	1	0	432	1921.84
4347-160AC	16	1	0	432	2193.06
4347-180AC	18	1	0	432	2527.44
4347-200AC	20	1	0	432	3689.99
4347-240AC	24	1	0	432	4353.22

### CPVC RAIN CAP Belled Socket Style B



4347-060BC	6	1	0	432	662.39
4347-080BC	8	1	0	432	982.27
4347-100BC	10	1	0	432	1190.85
4347-120BC	12	1	0	432	1431.01
4347-140BC	14	1	0	432	1928.94
4347-160BC	16	1	0	432	2196.44
4347-180BC	18	1	0	432	2692.39
4347-200BC	20	1	0	432	3959.81
4347-240BC	24	1	0	432	4312.24

### CPVC DUCT FLANGE Belled Socket One Piece



#### SMACNA Bolt Pattern

4351S-060C	6	1	0	432	193.19
4351S-080C	8	1	2	432	223.61
4351S-100C	10	1	1	432	276.05
4351S-120C	12	1	2	432	293.61
4351S-140C	14	1	0	432	340.47
4351S-160C	16	1	0	432	396.20
4351S-180C	18	1	0	432	529.98
4351S-200C	20	1	0	432	643.50
4351S-240C	24	1	0	432	906.53

See SMACNA Flange Specifications at the end of this catalog.  
Also available in ANSI Class 150 Bolt Pattern.

# PVC & CPVC Duct & Fabricated Duct Fittings



Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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## CPVC BLIND DUCT FLANGE One Piece



Class 150 Bolt Pattern

4353-060C	6	1	36	432	194.46
4353-080C	8	1	36	432	223.44
4353-100C	10	1	18	432	269.51
4353-120C	12	1	4	432	296.33
4353-140C	14	1	6	432	351.98
4353-160C	16	1	0	432	387.59
4353-180C	18	1	0	432	551.07
4353-200C	20	1	14	432	682.80
4353-240C	24	1	0	432	910.94

## CPVC BLIND DUCT FLANGE One Piece

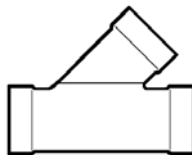


SMACNA Bolt Pattern

4353S-060C	6	1	52	432	206.88
4353S-080C	8	1	52	432	237.70
4353S-100C	10	1	52	432	286.71
4353S-120C	12	1	52	432	315.23
4353S-140C	14	1	52	432	374.46
4353S-160C	16	1	50	432	416.51
4353S-180C	18	1	50	432	586.27
4353S-200C	20	1	50	432	726.37
4353S-240C	24	1	57	432	968.49

See SMACNA Flange Specifications at the end of this catalog.

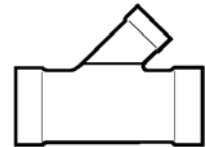
## CPVC WYE Belled Socket



4375-060C	6	1	2	432	381.44
4375-080C	8	1	1	432	504.35
4375-100C	10	1	0	432	760.26
4375-120C	12	1	0	432	963.55
4375-140C	14	1	0	432	1221.57
4375-160C	16	1	0	432	1552.95
4375-180C	18	1	0	432	1982.45
4375-200C	20	1	0	432	2753.49
4375-240C	24	1	0	432	3937.48

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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## CPVC REDUCING WYE Belled Socket



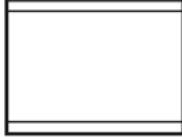
4375-532C	6X4	1	2	432	385.26
4375-582C	8X4	1	2	432	466.12
4375-585C	8X6	1	1	432	469.34
4375-624C	10X4	1	1	432	557.17
4375-626C	10X6	1	1	432	568.54
4375-628C	10X8	1	1	432	674.95
4375-664C	12X4	1	1	432	637.20
4375-666C	12X6	1	1	432	655.93
4375-668C	12X8	1	0	432	766.05
4375-670C	12X10	1	0	432	1300.29
4375-694C	14X4	1	0	432	699.80
4375-696C	14X6	1	0	432	708.94
4375-698C	14X8	1	0	432	864.55
4375-700C	14X10	1	0	432	1007.48
4375-702C	14X12	1	0	432	1112.90
4375-754C	16X4	1	0	432	740.37
4375-756C	16X6	1	0	432	745.32
4375-758C	16X8	1	0	432	908.91
4375-760C	16X10	1	0	432	1082.09
4375-762C	16X12	1	0	432	1194.20
4375-764C	16X14	1	0	432	1309.21
4375-784C	18X4	1	0	432	802.30
4375-786C	18X6	1	0	432	813.83
4375-788C	18X8	1	0	432	957.45
4375-790C	18X10	1	0	432	1182.03
4375-792C	18X12	1	0	432	1313.57
4375-794C	18X14	1	0	432	1574.47
4375-796C	18X16	1	0	432	1779.05
4375-814C	20X4	1	0	432	1465.97
4375-816C	20X6	1	0	432	1532.21
4375-818C	20X8	1	0	432	1662.27
4375-820C	20X10	1	0	432	1727.55
4375-822C	20X12	1	0	432	2157.88
4375-824C	20X14	1	0	432	2236.46
4375-826C	20X16	1	0	432	2415.43
4375-828C	20X18	1	0	432	2594.83
4375-904C	24X4	1	0	432	1646.83
4375-906C	24X6	1	0	432	1741.18
4375-908C	24X8	1	0	432	1996.91
4375-910C	24X10	1	0	432	2266.11
4375-912C	24X12	1	0	432	2438.51
4375-914C	24X14	1	0	432	2559.06
4375-916C	24X16	1	0	432	2685.87
4375-918C	24X18	1	0	432	2993.11
4375-920C	24X20	1	0	432	3338.15



# PVC & CPVC Duct & Fabricated Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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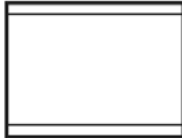
## 10 ft.PVC Duct - Plain End Price Per Foot



PD-430-060-10	6	10	0	948	12.35
PD-430-080-10	8	10	0	948	15.55
PD-430-100-10	10	10	0	948	19.48
PD-430-120-10	12	10	0	948	23.17

- Pipe sold in individual lengths or lift quantities. No cut lengths.
- No return on Pipe
- Large orders may be shipped directly from Spears® manufacturing facility. Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.
- See Spears® Manufacturing Company Terms and Conditions of Sale for freight requirements.

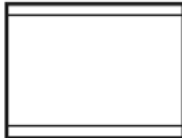
## 20 ft. PVC Duct - Plain End Price Per Foot



PD-430-060	6	20	0	948	12.35
PD-430-080	8	20	0	948	15.55
PD-430-100	10	20	0	948	19.48
PD-430-120	12	20	0	948	23.17

- Pipe sold in individual lengths or lift quantities. No cut lengths.
- No return on Pipe
- Large orders may be shipped directly from Spears® manufacturing facility. Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.
- See Spears® Manufacturing Company Terms and Conditions of Sale for freight requirements.

## 10 ft.CPVC Duct - Plain End Price Per Foot

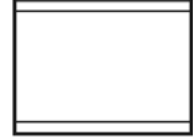


PD-430-060C-10	6	10	0	949	24.79
PD-430-080C-10	8	10	0	949	32.51
PD-430-100C-10	10	10	0	949	40.69
PD-430-120C-10	12	10	0	949	48.38

- Pipe sold in individual lengths or lift quantities. No cut lengths.
- No return on Pipe
- Large orders may be shipped directly from Spears® manufacturing facility. Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.
- See Spears® Manufacturing Company Terms and Conditions of Sale for freight requirements.

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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## 20 ft.CPVC Duct - Plain End Price Per Foot



PD-430-060C	6	20	0	949	24.79
PD-430-080C	8	20	0	949	32.51
PD-430-100C	10	20	0	949	40.69
PD-430-120C	12	20	0	949	48.38

- Pipe sold in individual lengths or lift quantities. No cut lengths.
- No return on Pipe
- Large orders may be shipped directly from Spears® manufacturing facility. Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.
- See Spears® Manufacturing Company Terms and Conditions of Sale for freight requirements.

# PVC & CPVC Duct & Fabricated Duct Fittings



## SMACNA FLANGE SPECIFICATIONS

Nominal Duct Size	Flange Outside Dia.	Flange Thickness	Bolt Circle Dia.	Bolt Hole Dia.	No. Of Bolts
6	10"	1/4"	8-1/2"	5/16"	8
7	11"	1/4"	9-1/2"	5/16"	8
8	12"	1/4"	10-1/2"	5/16"	10
9	13"	1/4"	11-1/2"	5/16"	10
10	14"	1/4"	12-1/2"	5/16"	12
11	15"	1/4"	13-1/2"	5/16"	12
12	16"	1/4"	14-3/8"	5/16"	16
14	18"	1/4"	16-1/2"	5/16"	16
16	20"	1/4"	18-1/2"	5/16"	18
18	22"	1/4"	20-1/2"	5/16"	20
20	24"	1/4"	22-1/2"	5/16"	22
24	28"	1/4"	26-1/2"	5/16"	24

## SPEARS® QUALITY POLICY

It is the policy and objective of Spears® Manufacturing Company to produce a superior quality product suitable for its intended use, with regard to functionality, structural integrity, and conformance to established industry standards and practices. It is the commitment of this Company to do so in a manner which provides consistency of product quality, optimum availability, and superior customer service, while maintaining efficiency of operations and profitability necessary to perpetuate product improvement and customer satisfaction. Furthermore, it is recognized that the attainment of these objectives is the responsibility of all Company operations and personnel according to their respective functions.



## PVC & CPVC Duct & Fabricated Duct Fittings

### LIMITED LIFETIME WARRANTY

Except as otherwise mandated by law or herein provided, Spears® Manufacturing Company ("Company") warrants Standard Catalog Products ("Products") which have been directly manufactured by them to be free from defects in material and workmanship for as long as the original intended end user of the Products ("End User") retains ownership and possession of the Products and complies with this Warranty ("Warranty Period"). Each other person or entity acquiring or employing the Products, including buyers, contractors and installers ("Buyer") and End Users ("Buyer/End User") agrees that this Warranty shall be effective only during the Warranty Period so long as the Products are used solely for the normal purposes for which they are intended and in conformance with industry established standards, engineering, installation, operating, and maintenance specifications, recommendations and instructions including explicit instructions by the Company; the Products are properly installed, operated and used, and have not been modified; and all the other terms of this Warranty are complied with. Any violation thereof shall void this Warranty and relieve Company from all obligations arising from this Warranty and the Products.

Upon receipt or discovery of any Products that appear questionable or defective each Buyer/End User shall promptly inspect and return any such Product to the Company at 15853 Olden Street, Sylmar, California 91342, accompanied by a letter stating the nature of any problems. If the Products are determined by Company to be defective in materials or workmanship directly provided by Company, Company, at its sole option, may either repair or replace the defective Products, or reimburse applicable Buyer/End User for the cost of such Products. The applicable Buyer/End User shall bear all applicable shipping costs. THIS SHALL BE BUYERS/END USERS' SOLE REMEDY. EACH BUYER/END USER AGREES THAT COMPANY WILL NOT BE RESPONSIBLE FOR ANY OTHER OBLIGATIONS RELATING TO THE PRODUCTS, INCLUDING ANY OTHER MATERIALS OR LABOR COSTS, LOSS OF USE OR ANY OTHER ITEM OR FOR ANY DELAYS IN COMPLYING WITH THIS WARRANTY BEYOND COMPANY'S REASONABLE CONTROL.

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# PVC & CPVC Duct & Fabricated Duct Fittings

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# NOTES

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## The Spears® Quality Policy

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### SPEARS® MANUFACTURING COMPANY • CORPORATE OFFICE

15853 Olden St., Sylmar, CA 91342 • PO Box 9203, Sylmar, CA 91392  
(818) 364-1611 • [www.spearsmfg.com](http://www.spearsmfg.com)



#### PACIFIC SOUTHWEST

15860 Olden St.  
Sylmar (Los Angeles), CA 91342  
(818) 364-1611 • (800) 862-1499  
Fax (818) 367-3014

#### ROCKY MOUNTAIN

4880 Florence St.  
Denver, CO 80238  
(303) 371-9430 • (800) 777-4154  
Fax (303) 375-9546

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(303) 371-9430 • (800) 777-4154  
Fax (303) 375-9546

#### SOUTHEAST

4205 Newpoint Pl., Suite 100  
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(678) 985-1263 • (800) 662-6326  
Fax (678) 985-5642

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