

Discount Code(s): 300 PVC Low Head Fabricated Fittings _____
301 PVC Low Head Fabricated Risers & Accessories _____

Item prices may have changed from those shown in this sheet. See Spears® On-line Catalog for most current pricing, updated daily.



PVC Low Head PIP Fabricated Fittings, Risers & Accessories



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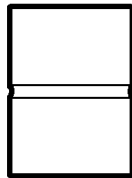
PRICE SCHEDULE LHP-1-1009
Effective October 26, 2009
Supersedes LHP-1-0308



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

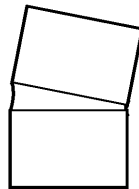
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Coupling Soc x Soc



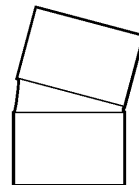
280-100001	4	1	10	300	14.19
280-100002	6	1	5	300	17.51
280-100003	8	1	6	300	19.71
280-100004	10	1	4	300	27.40
280-100005	12	1	4	300	37.26
280-100006	15	1	0	300	65.73
280-100007	18	1	0	300	117.20
280-100008	20	1	0	300	144.60

11-1/4° Elbow Soc x Soc



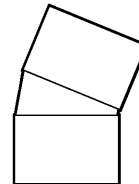
280-100114	6	1	10	300	20.82
280-100115	8	1	4	300	29.60
280-100116	10	1	2	300	42.70
280-100117	12	1	2	300	59.15
280-100118	15	1	0	300	101.89
280-100119	18	1	0	300	175.31
280-100120	20	1	0	300	222.40

15° Elbow Soc x Soc



280-100234	6	1	10	300	20.82
280-100235	8	1	4	300	29.60
280-100236	10	1	2	300	42.70
280-100237	12	1	2	300	59.15
280-100238	15	1	0	300	101.89
280-100239	18	1	0	300	178.57
280-100240	20	1	0	300	231.15

22-1/2° Elbow Soc x Soc



280-100354	6	1	4	300	20.82
280-100355	8	1	3	300	29.60
280-100356	10	1	2	300	42.70
280-100357	12	1	2	300	59.15
280-100358	15	1	0	300	101.89

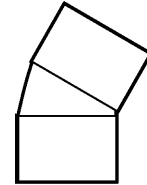
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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22-1/2° Elbow (continued)

Soc x Soc

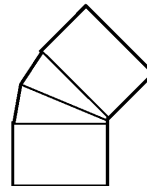
280-100359	18	1	0	300	178.57
280-100360	20	1	0	300	231.15

30° Elbow Soc x Soc



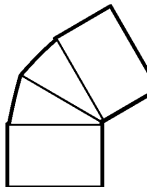
280-100474	6	1	8	300	35.03
280-100475	8	1	4	300	51.45
280-100476	10	1	2	300	63.53
280-100477	12	1	2	300	104.11
280-100478	15	1	0	300	167.63
280-100479	18	1	0	300	296.88
280-100480	20	1	0	300	329.78

45° Elbow Soc x Soc



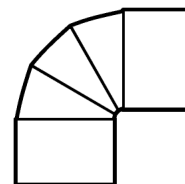
280-100592	6	1	4	300	35.03
280-100593	8	1	4	300	51.45
280-100594	10	1	2	300	63.53
280-100595	12	1	2	300	104.11
280-100596	15	1	0	300	167.63
280-100597	18	1	0	300	296.88
280-100598	20	1	0	300	329.78

60° Elbow Soc x Soc



280-100702	6	1	4	300	65.73
280-100703	8	1	2	300	81.04
280-100704	10	1	1	300	129.30
280-100705	12	1	1	300	169.80
280-100706	15	1	0	300	277.17
280-100707	18	1	0	300	479.86
280-100708	20	1	0	300	646.47

90° Elbow Soc x Soc



280-100812	6	1	4	300	65.73
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PVC Low Head PIP Fabricated Fittings, Risers & Accessories



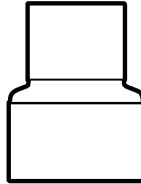
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90° Elbow (continued)

Soc x Soc

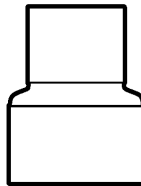
280-100813	8	1	2	300	81.04
280-100814	10	1	1	300	129.30
280-100815	12	1	1	300	169.80
280-100816	15	1	0	300	277.17
280-100817	18	1	0	300	479.86
280-100818	20	1	0	300	646.47

Reducer Soc x Soc



280-100928	8X6	1	2	300	30.67
2829-626	10X6	1	4	300	123.57
280-100931	10X8	1	4	300	47.11
280-100933	12X6	1	4	300	176.20
280-100934	12X8	1	4	300	136.95
280-100935	12X10	1	4	300	67.95
2829-726	15X6	1	0	300	305.79
2829-728	15X8	1	0	309	233.65
280-100939	15X10	1	0	300	156.16
280-100940	15X12	1	0	300	102.95
2829-786	18X6	1	0	300	459.21
2829-788	18X8	1	0	300	432.02
280-100944	18X10	1	0	300	378.00
280-100945	18X12	1	0	300	338.48
280-100946	18X15	1	0	300	165.44
2829-816	20X6	1	0	300	707.11
2829-818	20X8	1	0	300	673.23
2829-820	20X10	1	0	300	622.46
2829-822	20X12	1	0	300	572.09
2829-825	20X15	1	0	300	467.85
280-100953	20X18	1	0	300	242.11

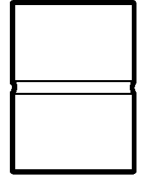
PIP x IPS Reducer Soc x Soc



280-101536	6X4	1	4	300	24.64
280-101537	8X6	1	8	300	35.62
280-101538	10X8	1	4	300	47.11
280-101534	12 X 8	1	4	300	136.95
280-101539	12X10	1	4	300	82.16
280-101540	15X12	1	0	300	131.43

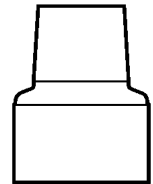
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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IPS X PIP Adapter Soc x Soc



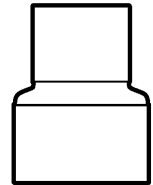
280-101649	6	1	4	300	27.40
280-101650	8	1	4	300	40.50
280-101651	10	1	4	300	63.53
280-101652	12	1	4	300	89.83

Concrete Adapter Soc x Concrete



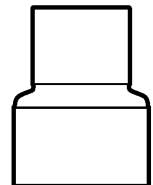
280-101761	6X6	1	5	300	26.29
280-101762	8X8	1	6	300	38.32
280-101763	10X10	1	4	300	59.15
280-101764	12X12	1	4	300	83.23
280-101765	12X14	1	0	300	88.71
280-101766	15X14	1	0	300	122.67
280-101767	15X15	1	0	300	126.00
280-101768	15X16	1	0	300	128.19
280-101769	18X18	1	0	300	149.00
280-101770	20X20	1	0	300	186.24

Linegate Valve Adapter Linegate x Soc



280-101777	6	1	6	300	21.84
280-101778	8	1	6	300	24.77
280-101779	10	1	4	300	39.47
280-101780	12	1	4	300	55.88
280-101781	15	1	0	300	96.39
2845-180	18	1	0	300	138.79

Linegate Valve PIP Adapter Linegate x Soc



2845-180P	18	1	0	300	138.79
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PVC Low Head PIP Fabricated Fittings, Risers & Accessories

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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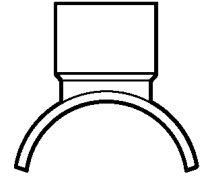
Saddle Soc



280-101788	4X2	1	40	300	17.51
280-101789	6X2	1	10	300	17.51
280-101790	8X2	1	10	300	17.51
280-101791	10X2	1	10	300	17.51
280-101792	12X2	1	10	300	17.51
280-101793	15X2	1	10	300	17.51
280-101794	18X2	1	10	300	17.51
280-101795	20X2	1	10	300	18.60
280-101796	4X3	1	5	300	18.60
280-101797	6X3	1	10	300	18.60
280-101798	8X3	1	10	300	18.60
280-101799	10X3	1	10	300	18.60
280-101800	12X3	1	10	300	18.60
280-101801	15X3	1	10	300	18.60
280-101802	18X3	1	10	300	18.60
280-101803	20X3	1	7	300	19.71
280-101804	6X4	1	10	300	20.82
280-101805	8X4	1	10	300	20.82
280-101806	10X4	1	10	300	20.82
280-101807	12X4	1	10	300	20.82
280-101808	15X4	1	10	300	20.82
280-101809	18X4	1	10	300	20.82
280-101810	20X4	1	7	300	20.82
280-101811	8X6	1	8	300	26.29
280-101812	10X6	1	8	300	26.29
280-101813	12X6	1	8	300	26.29
280-101814	15X6	1	8	300	26.29
280-101815	18X6	1	10	300	26.29
280-101816	20X6	1	7	300	29.60
280-101817	10X8	1	8	300	30.67
280-101818	12X8	1	8	300	30.67
280-101819	15X8	1	8	300	30.67
280-101820	18X8	1	8	300	33.94
280-101821	20X8	1	8	300	48.17
280-101822	12X10	1	10	300	37.26
280-101823	15X10	1	10	300	42.70
280-101824	18X10	1	10	300	43.80
280-101825	20X10	1	7	300	81.04
280-101826	15X12	1	5	300	56.96
280-101827	18X12	1	3	300	73.37
280-101828	20X12	1	0	300	88.71
280-101829	18X15	1	0	300	95.29
280-101830	20X15	1	0	300	121.59
280-101831	20X18	1	0	300	134.74

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Stub Saddle Soc



280-101883	4X2	1	10	300	21.84
280-101884	6X2	1	10	300	21.84
280-101885	8X2	1	10	300	21.84
280-101886	10X2	1	10	300	21.84
280-101887	12X2	1	10	300	22.99
280-101888	15X2	1	10	300	25.20
280-101889	18X2	1	10	300	25.20
280-101890	20X2	1	10	300	28.47
280-101891	4X3	1	10	300	26.29
280-101892	6X3	1	5	300	26.29
280-101893	8X3	1	5	300	26.29
280-101894	10X3	1	5	300	26.29
280-101895	12X3	1	5	300	28.47
280-101896	15X3	1	5	300	28.47
280-101897	18X3	1	10	300	28.47
280-101898	20X3	1	5	300	30.67
280-101899	6X4	1	10	300	30.67
280-101900	8X4	1	10	300	30.67
280-101901	10X4	1	10	300	30.67
280-101902	12X4	1	10	300	30.67
280-101903	15X4	1	10	300	30.67
280-101904	18X4	1	10	300	32.23
280-101905	20X4	1	10	300	32.85
280-101906	8X6	1	6	300	36.13
280-101907	10X6	1	8	300	36.13
280-101908	12X6	1	6	300	36.13
280-101909	15X6	1	8	300	38.32
280-101910	18X6	1	10	300	38.32
280-101911	20X6	1	7	300	43.80
280-101912	10X8	1	4	300	48.17
280-101913	12X8	1	3	300	48.17
280-101914	15X8	1	5	300	51.45
280-101915	18X8	1	5	300	54.76
280-101916	20X8	1	0	300	69.01
280-101917	12X10	1	3	300	63.53
280-101918	15X10	1	5	300	66.83
280-101919	18X10	1	4	300	67.95
280-101920	20X10	1	0	300	105.13
280-101921	15X12	1	0	300	95.29
280-101922	18X12	1	0	300	110.65
280-101923	20X12	1	0	300	126.00
280-101924	18X15	1	0	300	149.00
280-101925	20X15	1	0	300	176.37
280-101926	20X18	1	0	300	214.72

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



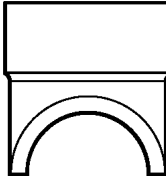
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Same Size Saddle Soc



280-101937	6X6	1	10	300	30.10
280-101938	8X8	1	5	300	43.80
280-101939	10X10	1	5	300	60.22
280-101940	12X12	1	4	300	87.64
280-101941	15X15	1	0	300	131.43
280-101942	18X18	1	0	300	224.60
280-101943	20X20	1	0	300	306.77

Same Size Stub Saddle Soc



280-101949	6X6	1	5	300	52.56
280-101950	8X8	1	4	300	67.95
280-101951	10X10	1	0	300	102.95
280-101952	12X12	1	0	300	117.20
280-101953	15X15	1	0	300	175.31
280-101954	18X18	1	0	300	304.59
280-101955	20X20	1	0	300	356.05

End Cap Soc



280-107539	4 IPS	1	10	300	9.86
280-107540	6	1	10	300	10.95
280-107541	8	10	0	300	18.60
280-107542	10	1	10	300	29.60
280-107543	12	1	10	300	46.00
280-107545	15	1	5	300	64.64
280-107547	18	1	5	300	118.31
280-107548	20	1	5	300	158.86

Surface Reducer Soc



280-102013	6X2	1	10	300	17.51
280-102015	6X3	1	10	300	17.51
280-102016	6X4	1	10	300	17.51
280-102018	8X2	1	10	300	24.06
280-102020	8X3	1	10	300	24.06

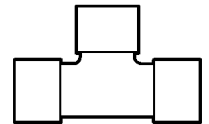
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Surface Reducer (continued)

Soc

280-102021	8X4	1	10	300	24.06
280-102022	8X6	1	10	300	24.06
280-102024	10X2	1	10	300	48.17
280-102026	10X3	1	10	300	48.17
280-102027	10X4	1	10	300	48.17
280-102028	10X6	1	10	300	48.17
280-102029	10X8	1	10	300	48.17
280-102031	12X2	1	10	300	59.15
280-102033	12X3	1	10	300	59.15
280-102034	12X4	1	10	300	59.15
280-102035	12X6	1	10	300	59.15
280-102036	12X8	1	10	300	59.15
280-102037	12X10	1	10	300	59.15
280-102048	15X2	1	5	300	83.23
280-102050	15X3	1	5	300	83.23
280-102051	15X4	1	5	300	83.23
280-102052	15X6	1	5	300	83.23
280-102053	15X8	1	5	300	83.23
280-102054	15X10	1	5	300	83.23
280-102055	15X12	1	5	300	83.23
280-102067	18X2	1	5	300	124.89
280-102069	18X3	1	4	300	124.89
280-102070	18X4	1	5	300	124.89
280-102071	18X6	1	5	300	124.89
280-102072	18X8	1	5	300	124.89
280-102073	18X10	1	5	300	124.89
280-102074	18X12	1	5	300	124.89
280-102075	18X15	1	5	300	124.89
280-102077	20X2	1	0	300	165.44
280-102136	20X3	1	0	300	165.44
280-102137	20X4	1	5	300	165.44
280-102138	20X6	1	5	300	165.44
280-102139	20X8	1	5	300	165.44
280-102140	20X10	1	5	300	165.44
280-102141	20X12	1	5	300	165.44
280-102142	20X15	1	5	300	165.44
280-102143	20X18	1	5	300	165.44

Tee Soc x Soc x Soc



280-102499	6X2	1	4	300	32.85
280-102500	6X3	1	4	300	35.62
280-102501	6X4	1	4	300	37.26
280-102502	6	1	8	300	41.60
280-102503	8X2	1	2	300	42.38
280-102504	8X3	1	3	300	50.36
280-102505	8X4	1	2	300	52.56
280-102506	8X6	1	1	300	60.22



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

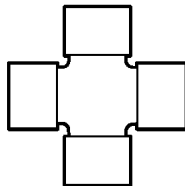
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Tee (continued)

Soc x Soc x Soc

280-102507	8	1	2	300	65.89
280-102508	10X2	1	1	300	66.81
280-102509	10X3	1	1	300	67.91
280-102510	10X4	1	1	300	69.59
280-102511	10X6	1	1	300	71.20
280-102512	10X8	1	1	300	76.35
280-102513	10	1	1	300	82.17
280-102514	12X2	1	2	300	87.64
280-102515	12X3	1	1	300	93.15
280-102516	12X4	1	1	300	97.48
280-102517	12X6	1	1	300	99.41
280-102518	12X8	1	1	300	104.11
280-102519	12X10	1	1	300	113.93
280-102520	12	1	0	300	133.64
280-102521	15X2	1	0	300	142.41
280-102522	15X3	1	0	300	142.41
280-102523	15X4	1	0	300	147.90
280-102524	15X6	1	0	300	152.26
280-102525	15X8	1	0	300	169.80
280-102526	15X10	1	0	300	189.50
280-102527	15X12	1	0	300	221.29
280-102528	15	1	0	300	265.15
280-102529	18X2	1	0	300	268.40
280-102530	18X3	1	0	300	270.56
280-102531	18X4	1	0	300	272.80
280-102532	18X6	1	0	300	278.27
280-102533	18X8	1	0	300	282.67
280-102534	18X10	1	0	300	308.97
280-102535	18X12	1	0	300	340.76
280-102536	18X15	1	0	300	372.51
280-102537	18	1	0	300	461.28
280-102538	20X2	1	0	300	339.64
280-102539	20X3	1	0	300	343.16
280-102540	20X4	1	0	300	348.39
280-102541	20X6	1	0	300	359.38
280-102542	20X8	1	0	300	367.03
280-102543	20X10	1	0	300	406.46
280-102544	20X12	1	0	300	431.68
280-102545	20X15	1	0	300	463.49
280-102546	20X18	1	0	300	521.51
280-102547	20	1	0	300	570.83

**Cross
Soc x Soc x Soc x Soc**



280-103283	6X2	1	0	300	54.76
280-103284	6X3	1	0	300	54.76
280-103285	6X4	1	4	300	60.22
280-103286	6	1	1	300	69.01

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Cross (continued)

Soc x Soc x Soc x Soc

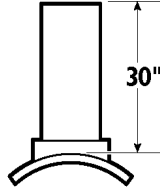
280-103287	8X2	1	0	300	76.67
280-103288	8X3	1	1	300	76.67
280-103289	8X4	1	1	300	82.16
280-103290	8X6	1	0	300	86.51
280-103291	8	1	1	300	94.24
280-103292	10X2	1	2	300	76.67
280-103293	10X3	1	0	300	79.43
280-103294	10X4	1	0	300	82.16
280-103295	10X6	1	0	300	92.04
280-103296	10X8	1	1	300	105.13
280-103297	10	1	1	300	128.19
280-103298	12X2	1	0	300	103.54
280-103299	12X3	1	0	300	104.59
280-103300	12X4	1	0	300	107.34
280-103301	12X6	1	1	300	116.13
280-103302	12X8	1	1	300	126.00
280-103303	12X10	1	0	300	152.26
280-103304	12	1	1	300	178.57
280-103313	15X2	1	0	300	152.26
280-103314	15X3	1	0	300	155.57
280-103315	15X4	1	0	300	163.26
280-103316	15X6	1	0	300	173.10
280-103317	15X8	1	0	300	186.24
280-103318	15X10	1	0	300	220.23
280-103319	15X12	1	0	300	265.15
280-103321	15	1	0	300	340.76
280-103332	18X2	1	0	300	295.82
280-103333	18X3	1	0	300	298.57
280-103334	18X4	1	0	300	301.32
280-103335	18X6	1	0	300	308.97
280-103336	18X8	1	0	300	317.72
280-103337	18X10	1	0	300	361.52
280-103338	18X12	1	0	300	384.61
280-103340	18X15	1	0	300	438.28
280-103342	18	1	0	300	546.71
280-103343	20X2	1	0	300	415.23
280-103344	20X3	1	0	300	418.52
280-103345	20X4	1	0	300	421.83
280-103346	20X6	1	0	300	431.68
280-103347	20X8	1	0	300	442.65
280-103348	20X10	1	0	300	474.39
280-103349	20X12	1	0	300	510.57
280-103351	20X15	1	0	300	534.66
280-103353	20X18	1	0	300	627.81
280-103354	20	1	0	300	719.85

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



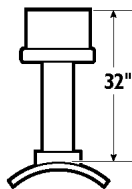
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Orchard Riser Saddle x Riser



2880-04030	4X4	1	0	301	31.72
2880-53230	6X4	1	25	301	31.72
2880-06030	6X6	1	25	301	54.76
2880-58230	8X4	1	25	301	31.72
2880-58530	8X6	1	16	301	41.60
2880-08030	8X8	1	12	301	76.70
2880-62430	10X4	1	30	301	32.85
2880-62630	10X6	1	20	301	41.60
2880-62830	10X8	1	16	301	56.96
2880-10030	10X10	1	6	301	109.53
2880-66430	12X4	1	25	301	33.94
2880-66630	12X6	1	20	301	41.60
2880-66830	12X8	1	12	301	56.96
2880-67030	12X10	1	9	301	78.86
2880-12030	12X12	1	6	301	153.37
2880-72430	15X4	1	25	301	36.13
2880-72630	15X6	1	25	301	48.17
2880-72830	15X8	1	12	301	64.64
2880-73030	15X10	1	9	301	89.83
2880-73230	15X12	1	6	301	123.79
2880-15030	15X15	1	4	301	256.37
2880-78430	18X4	1	25	301	39.47
2880-78630	18X6	1	25	301	46.85
2880-78830	18X8	1	10	301	67.95
2880-79030	18X10	1	9	301	90.93
2880-79230	18X12	1	6	301	140.21
2880-79530	18X15	1	4	301	202.67
2880-18030	18X18	1	3	301	384.54
2880-81430	20X4	1	1	301	41.63
2880-81630	20X6	1	12	301	54.79
2880-81830	20X8	1	8	301	82.16
2880-82030	20X10	1	6	301	128.20
2880-82230	20X12	1	5	301	155.57
2880-82530	20X15	1	0	301	229.02
2880-82830	20X18	1	0	301	281.57
2880-20030	20X20	1	2	301	496.35

Erosion Pot Riser Saddle x Riser x Pot



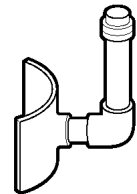
2881-53232	6X4X8	1	16	301	60.71
2881-06032	6X6X10	1	0	301	72.65
2881-58232	8X4X8	1	20	301	60.71
2881-58532	8X6X10	1	0	301	72.65

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Erosion Pot Riser (continued) Saddle x Riser x Pot

2881-08032	8X8X12	1	0	301	102.74
2881-62432	10X4X8	1	16	301	60.71
2881-62632	10X6X10	1	0	301	72.65
2881-62832	10X8X12	1	12	301	102.74
2881-10032	10X10X15	1	0	301	141.16
2881-66432	12X4X8	1	20	301	60.71
2881-66632	12X6X10	1	12	301	72.65
2881-66832	12X8X12	1	12	301	102.74
2881-67032	12X10X15	1	0	301	141.16
2881-12032	12X12X18	1	0	301	186.85
2881-72432	15X4X8	1	0	301	60.71
2881-72632	15X6X10	1	12	301	72.65
2881-72832	15X8X12	1	0	301	102.74
2881-73032	15X10X15	1	0	301	141.16
2881-73232	15X12X18	1	0	301	186.85
2881-15032	15X15X20	1	0	301	275.07
2881-78432	18X4X8	1	0	301	60.71
2881-78632	18X6X10	1	0	301	72.65
2881-78832	18X8X12	1	0	301	102.74
2881-79032	18X10X15	1	0	301	141.16
2881-79232	18X12X18	1	0	301	186.85
2881-79532	18X15X20	1	0	301	275.07
2881-81432	20X4X8	1	0	301	60.71
2881-81632	20X6X10	1	0	301	72.65
2881-81832	20X8X12	1	0	301	102.74
2881-82032	20X10X15	1	0	301	141.16
2881-82232	20X12X18	1	0	301	186.85
2881-82532	20X15X20	1	0	301	275.07

Mechanical Vent Assembly Saddle x Riser/Vent



2882-420	4X2	1	10	301	60.22
2882-422	4X3	1	0	301	93.09
2882-528	6X2	1	10	301	60.22
2882-530	6X3	1	5	301	93.09
2882-532	6X4	1	5	301	129.30
2882-578	8X2	1	8	301	60.22
2882-580	8X3	1	4	301	93.09
2882-582	8X4	1	0	301	129.30
2882-621	10X2	1	10	301	60.22
2882-623	10X3	1	5	301	93.09
2882-624	10X4	1	3	301	129.30
2882-661	12X2	1	10	301	60.22
2882-663	12X3	1	5	301	93.09
2882-664	12X4	1	4	301	129.30
2882-721	15X2	1	0	301	60.23



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

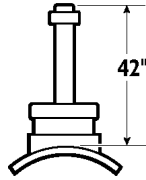
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Mechanical Vent Assembly (continued)

Saddle x Riser/Vent

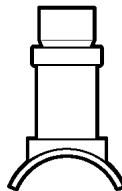
2882-723	15X3	1	6	301	93.09
2882-724	15X4	1	4	301	129.30
2882-781	18X2	1	0	301	60.23
2882-783	18X3	1	0	301	93.09
2882-784	18X4	1	4	301	129.30
2882-811	20X2	1	0	301	60.23
2882-813	20X3	1	0	301	93.09
2882-814	20X4	1	0	301	129.30

Mechanical Vent Riser Saddle x Riser/Vent x Chamber



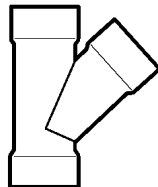
2883-52842	6X2X4	1	0	301	70.11
2883-57842	8X2X6	1	0	301	75.60
2883-58042	8X3X6	1	0	301	95.29
2883-62142	10X2X8	1	12	301	92.04
2883-62342	10X3X8	1	8	301	109.53
2883-62442	10X4X8	1	12	301	129.30
2883-66142	12X2X10	1	0	301	118.31
2883-66342	12X3X10	1	16	301	134.74
2883-66442	12X4X10	1	12	301	153.37
2883-72442	15X4X12	1	6	301	199.38
2883-78442	18X4X15	1	0	301	257.46
2883-81442	20X4X18	1	0	301	362.66

Vent Base Saddle x Riser x Outlet



2888-532020	6X4X2	1	2	301	45.49
2888-585030	8X6X3	1	0	301	140.74
2888-585040	8X6X4	1	4	301	71.20
2888-628060	10X8X6	1	0	301	109.53
2888-670060	12X10X6	1	0	301	116.13
2888-732080	15X12X8	1	0	301	174.18
2888-795080	18X15X8	1	0	301	241.05
2888-828080	20X18X8	1	0	301	436.09

Low Head Wye Soc x Soc



2875-060	6	1	2	300	76.89
2875-080	8	1	1	300	101.71

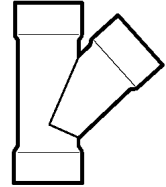
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Low Head Wye (continued)

Soc x Soc

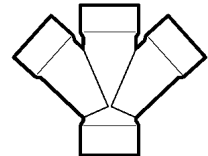
2875-100	10	1	0	300	132.31
2875-120	12	1	0	300	184.34
2875-150	15	1	0	300	285.18
2875-183	18	1	0	300	685.73
2875-200	20	1	0	300	919.57

Reducing Low Head Wye Soc x Soc



2875-532	6X4	1	4	300	59.96
2875-585	8X6	1	1	300	88.71
2875-626	10X6	1	1	300	113.45
2875-628	10X8	1	1	300	119.67
2875-666	12X6	1	0	300	124.68
2875-668	12X8	1	0	300	143.13
2875-670	12X10	1	0	300	152.90
2875-726	15X6	1	0	300	168.07
2875-728	15X8	1	0	300	182.16
2875-730	15X10	1	0	300	199.51
2875-732	15X12	1	0	300	219.04
2875-786	18X6	1	0	300	271.11
2875-788	18X8	1	0	300	275.39
2875-790	18X10	1	0	300	300.94
2875-792	18X12	1	0	300	331.90
2875-795	18X15	1	1	300	362.86
2875-816	20X6	1	0	300	338.87
2875-818	20X8	1	0	300	344.23
2875-820	20X10	1	0	300	376.17
2875-822	20X12	1	0	300	414.87
2875-825	20X15	1	1	300	453.59
2875-828	20X18	1	0	300	798.06

Double Wye Soc x Soc



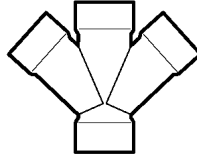
2876-060	6	1	1	300	120.76
2876-080	8	1	1	300	137.57
2876-100	10	1	0	300	197.47
2876-120	12	1	0	300	275.13
2876-150	15	1	0	300	425.64
2876-183	18	1	0	300	1154.09
2876-200	20	1	0	300	1640.66

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Reducing Double Wye Soc x Soc

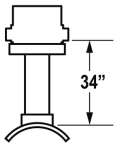


2876-585	8X6	1	1	300	97.12
2876-626	10X6	1	0	300	137.57
2876-628	10X8	1	0	300	152.15
2876-666	12X6	1	0	300	186.09
2876-668	12X8	1	0	300	213.63
2876-670	12X10	1	0	300	255.41
2876-726	15X6	1	0	300	250.85
2876-728	15X8	1	0	300	271.88
2876-730	15X10	1	0	300	297.79
2876-732	15X12	1	0	300	403.76
2876-786	18X6	1	0	300	404.65
2876-788	18X8	1	0	300	411.03
2876-790	18X10	1	0	300	449.16
2876-792	18X12	1	0	300	495.38
2876-795	18X15	1	0	300	541.59
2876-816	20X6	1	0	300	558.90
2876-818	20X8	1	0	300	573.47
2876-820	20X10	1	0	300	587.03
2876-822	20X12	1	0	300	619.21
2876-825	20X15	1	0	300	676.99
2876-828	20X18	1	0	300	1252.00



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

Size	Disc Code	Part Number	List Price	Each
DISTRIBUTING GATE RISER (Saddle x Riser x Pot)				
GATES NOT INCLUDED IN PRICE (See CHART #1 on Next Page)				
6x4x8	301	2884-53234	86.53	---
8x4x8	301	2884-58234	86.53	---
8x6x10	301	2884-58534	111.21	---
10x4x8	301	2884-62434	86.53	---
10x6x10	301	2884-62634	111.21	---
10x8x12	301	2884-62834	164.79	---
12x4x8	301	2884-66434	86.53	---
12x6x10	301	2884-66634	111.21	---
12x8x12	301	2884-66834	164.79	---
12x10x15	301	2884-67034	235.34	---
15x4x8	301	2884-72334	86.53	---
15x6x10	301	2884-72634	111.21	---
15x8x12	301	2884-72834	164.79	---
15x10x15	301	2884-73034	235.87	---
15x12x18	301	2884-73234	428.44	---
18x4x8	301	2884-78434	86.53	---
18x6x10	301	2884-78634	111.21	---
18x8x12	301	2884-78834	164.79	---
18x10x15	301	2884-79034	235.34	---
18x12x18	301	2884-79234	428.44	---
20x4x8	301	2884-81434	86.53	---
20x6x10	301	2884-81634	111.21	---
20x8x12	301	2884-81834	164.81	---
20x10x15	301	2884-82034	235.34	---
20x12x18	301	2884-82234	428.44	---



HOW TO ORDER A DISTRIBUTING GATE RISER

Choose the Distributing Gate Riser size required:

Example: 6 x 4 x 8
(6" Saddle x 4" Riser x 8" Pot)
Part Number 2884-53234 ---

Next, choose the Gate size required from CHART #1:

Example: 2-1/2" Gates
(Code Number "2")

Next, add this Code Number to the end of the Part Number:

Example: 2884-53234 2 ---

Next, choose the position required for the gates from CHART #2:

Example: Standard 2-Way Gates
(Code Number "05")

Next, add this Code Number to the very end of the Part Number:

Example: 2884-532342 05

The Part Number is now complete for a
6" Saddle x 4" Riser x 8" Pot
with 2-1/2" Standard 2-Way Gates -

2884-53234205

HOW TO CALCULATE A DISTRIBUTING GATE RISER TOTAL LIST PRICE EACH WITH GATES INSTALLED

Find the base unit List Price Each at left:

Example: \$86.53

Next, find the List Price Each for the size of Gate required from CHART #1:

Example: 2-1/2" Gate - \$13.36 each

Next, multiply the Gate price by the number of Gates required:

Example: \$13.36 x 2 = \$26.72

Next, add this amount to the base unit price, for the Total List Price Each:

Example: \$86.53 + \$26.72 = \$113.25

The Total List Price Each for a
6" Saddle x 4" Riser x 8" Pot with 2-1/2"
Standard 2-Way Gates installed is

\$113.25

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



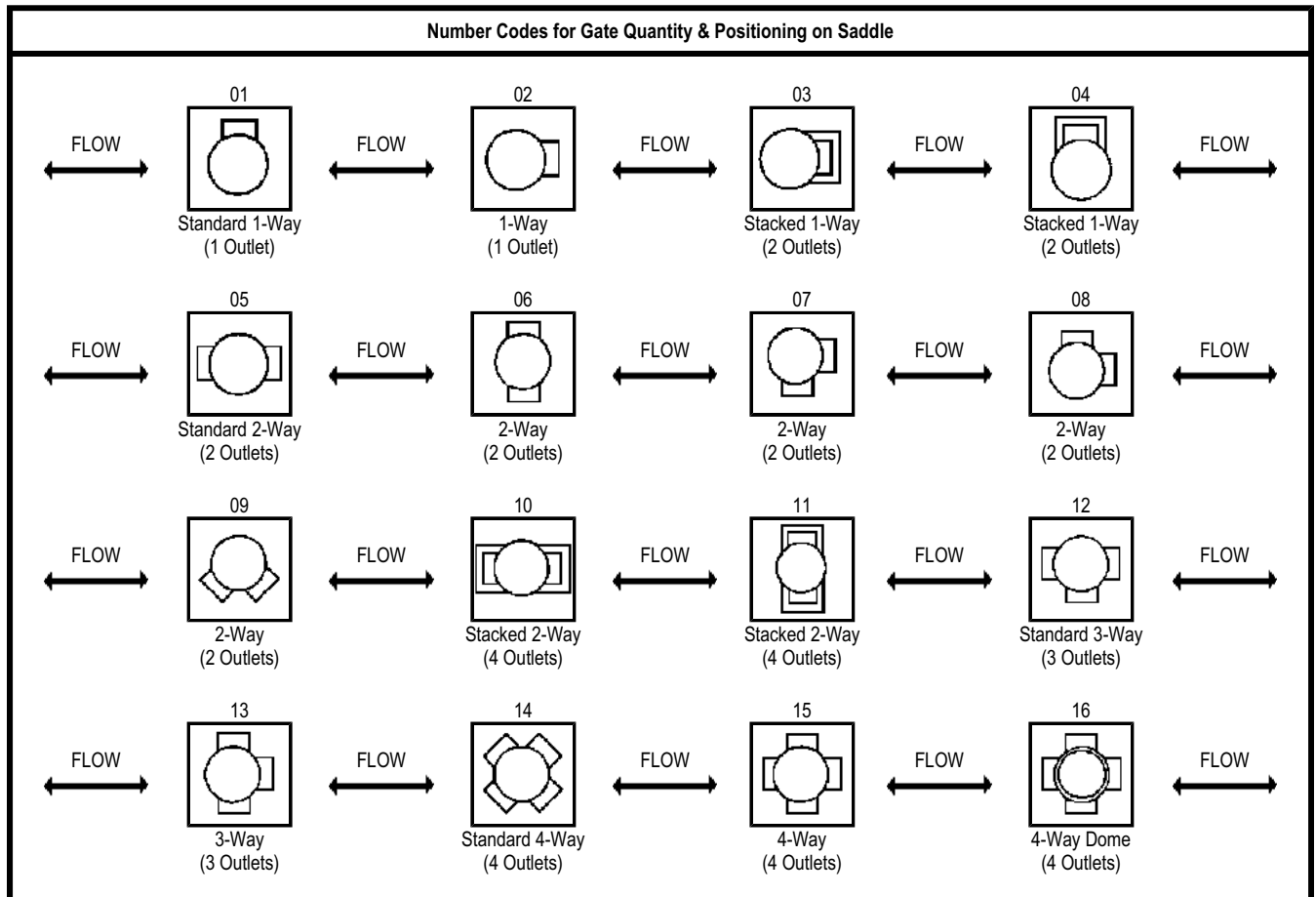
CHART #1

Gate/Hole Size	Distributing Gate Size Code	Disc Code	List Price Each Installed
2" Gate	1	301	11.33
2- 1/2" Gate	2	301	13.36
3" Gate	3	301	15.43
4" Gate	4	301	22.64
2" Hole*	5	301	—
2- 1/2" Hole*	6	301	—
3" Hole*	7	301	—
4" Hole*	8	301	—

* Hole Size Codes MUST be chosen ONLY when ordering with NO GATES INSTALLED.

Number code for Gate Hole positioning must also be chosen from CHART #2 below.

CHART #2





PVC Low Head PIP Fabricated Fittings, Risers & Accessories

HOW TO ORDER A RITE FLO RISER

	Part Number	Disc Code	List Price Each			
RITE FLO RISER (Saddle x Riser)						
GATES NOT INCLUDED IN PRICE (See CHART #3 on Next Page)						
			1 Outlet	2 Outlets	3 Outlets	4 Outlets
	2885-58534_ ___ 8x6	301	104.61	107.88	110.08	111.99
	2885-62634_ ___ 10x6	301	104.61	107.88	110.08	111.99
	2885-66634_ ___ 12x6	301	104.61	107.88	110.08	111.99
	2885-72634_ ___ 15x6	301	104.61	107.88	110.08	111.99
	2885-78634_ ___ 18x6	301	104.61	107.88	110.08	111.99
	2885-81634_ ___ 20x6	301	104.61	107.88	110.08	111.99

Choose the Rite Flo Riser size required:
 Example: 8 x 6 Riser
 (8" Saddle x 6" Riser)
 Part Number 2885-58534 _ _ _

Next, choose the Gate size required from CHART #3:
 Example: 3" Gates
 (Code Number "3")

Next, add this Code Number to the end of the Part Number:
 Example: 2885-58534 3 _ _

Next, choose the position required for the gates from CHART #4:
 Example: Standard 2-Way (2 Outlets)
 (Code Number "05")

Next, add this Code Number to the very end of the Part Number:
 Example: 2885-585343 0 5

The Part Number is now complete for an 8" Saddle x 6" Standard 2-Way Riser with 3" Gates –

2885-58534305

HOW TO CALCULATE A RITE FLO RISER TOTAL LIST PRICE EACH WITH GATES INSTALLED

Find the base unit List Price Each at left:
 Example: \$111.99

Next, find the List Price Each for the 3" Gate required from CHART #3:
 Example: 3" Gate – \$39.62 each

Next, multiply the Gate price by the number of Gates required:
 Example: \$39.62 x 4 = \$158.48

Next, add this amount to the base unit price, for the Total List Price Each:
 Example: \$111.99 + \$158.48 = \$270.47

The Total List Price Each for a 8" Saddle x 6" 4-Way Dome Riser with 3" Gates installed is

\$270.47

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



CHART #3

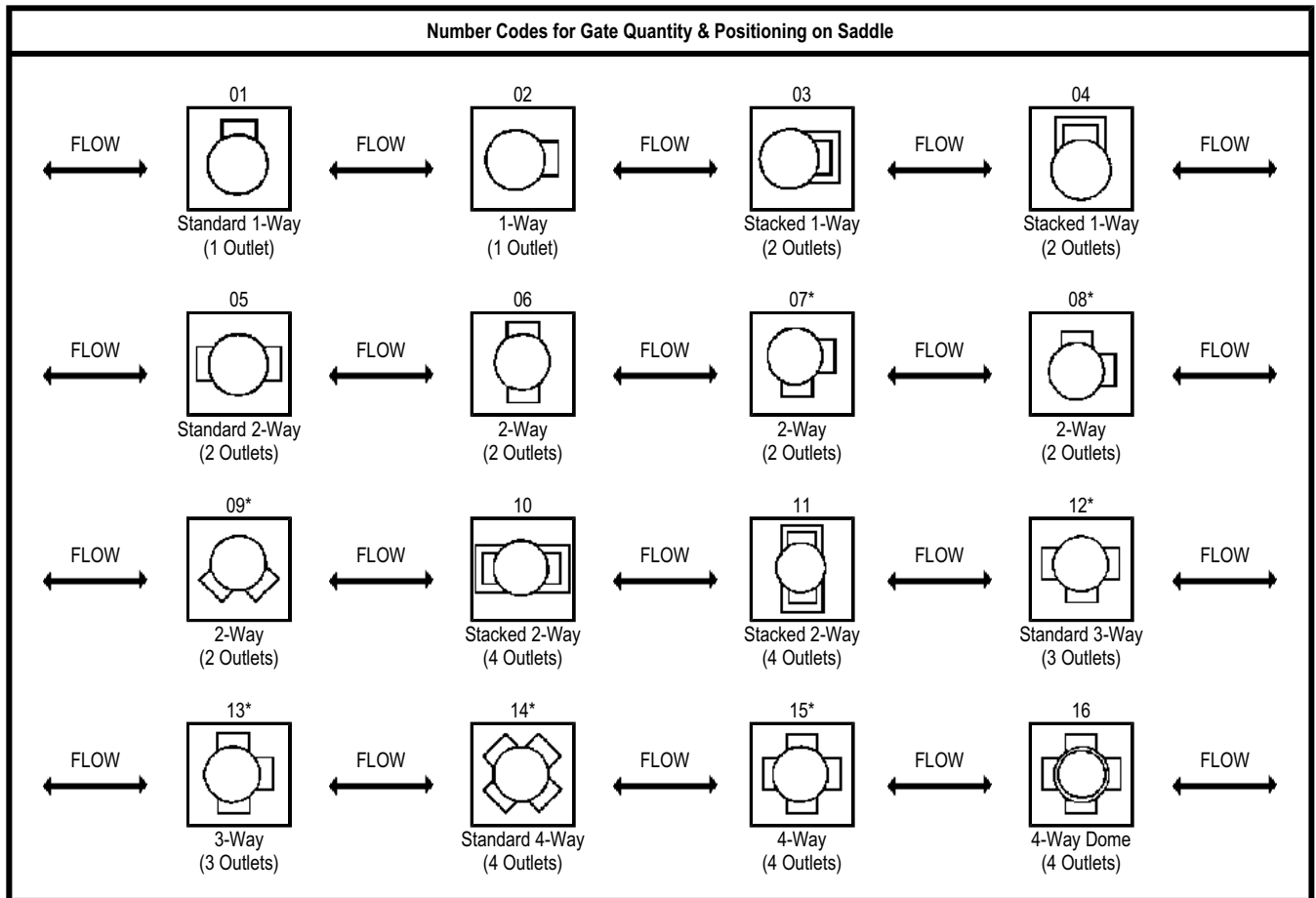
Gate/Hole Size	Gate Size Code	Disc Code	Rite Flo List Price Each Installed
3" Gate	3	301	39.62
2" Hole*	5	301	—
3" Hole*	7	301	—

* Hole Size Codes **MUST** be chosen **ONLY** when ordering with **NO GATES INSTALLED**.

Number code for Gate Hole positioning must also be chosen from **CHART #4** below.

NOTE: 3" Rite Flo Gates can be installed on 6" Risers ONLY.

CHART #4



*Staggered gates are provided for Rite Flo Risers to allow adequate room for gates to operate properly.



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

	Size	Disc Code	Part Number	List Price Each
DISTRIBUTING GATE REPAIR UNIT (Riser x Pot)				
GATES NOT INCLUDED IN PRICE (See CHART #5 on Next Page)				
	4x8	301	28840-42715_ _ _	72.10
	6x10	301	28840-53715_ _ _	96.81
	8x12	301	28840-59115_ _ _	139.02
	10x15	301	28840-63515_ _ _	183.76
	12x18	301	28840-67815_ _ _	347.10

Part Number	Disc Code	List Price Each			
RITE FLO RISER REPAIR UNIT					
GATES NOT INCLUDED IN PRICE (See CHART #5 on Next Page)		1 Outlet	2 Outlets	3 Outlets	4 Outlets
	28850-06015_ _ _ 6"	301	52.84	57.23	61.61 66.04

HOW TO CALCULATE DISTRIBUTING GATE AND RITE FLO RISER REPAIR UNITS TOTAL LIST PRICE EACH WITH GATES INSTALLED

HOW TO ORDER DISTRIBUTING GATE AND RITE FLO RISER REPAIR UNITS

Choose the Repair Unit size required:
 Example: 4 x 8 Distributing Gate Repair Unit
 (4" Riser x 8" Pot)
 Part Number 28840-42715_ _ _

Next, choose the Gate size required from CHART #5:
 Example: 2" Gate
 (Code Number "1")

Next, add this Code Number to the end of the Part Number:
 Example: 28840-42715 1 _ _

Next, choose the position required for the gates from CHART #6:
 Example: 4-Way
 (Code Number "14")

Next, add this Code Number to the very end of the Part Number:
 Example: 28840-427151 14

The Part Number is now complete for a
 4" Riser x 8" Pot Distributing Gate Riser Repair Unit
 with 2" 4-Way Gates –

28840-42715114

Find the base unit List Price Each above:
 Example: \$72.10

Next, find the List Price Each for the size of Gate required from CHART #5:
 Example: 2" Gate – \$11.33 each

Next, multiply the Gate price by the number of Gates required:
 Example: \$11.33 x 4 = \$45.32

Next, add this amount to the base unit price, for the Total List Price Each:
 Example: \$72.10 + \$45.32 = \$117.42

The Total List Price Each for a
 4" Riser x 8" Pot Distributing Gate Riser Repair Unit
 with 2" 4-Way Gates installed is

\$117.42

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



CHART #5






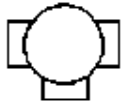

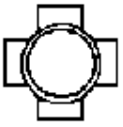
Gate/Hole Size	Gate Size Code	Disc Code	Distributing Gate List Price Each Installed	Rite Flo Gate List Price Each Installed
2" Gate	1	301	11.33	—
2- 1/2" Gate	2	301	13.36	—
3" Gate	3	301	15.43	39.62
4" Gate	4	301	22.64	—
2" Hole*	5	301	—	—
2- 1/2" Hole*	6	301	—	—
3" Hole*	7	301	—	—
4" Hole*	8	301	—	—

* Hole Size Codes **MUST** be chosen **ONLY** when ordering with **NO GATES INSTALLED**.

Number code for Gate Hole positioning must also be chosen from **CHART #6** below.

NOTE: 3" Rite Flo Gates can be installed on 6" Risers ONLY.

CHART #6

Repair Unit Number Codes for Gate Quantity & Positioning			
<p>02</p>  <p>1-Way (1 Outlet)</p>	<p>04</p>  <p>Stacked 1-Way (2 Outlets)</p>	<p>06</p>  <p>2-Way (2 Outlets)</p>	<p>08*</p>  <p>2-Way (2 Outlets)</p>
<p>10</p>  <p>Stacked 2-Way (4 Outlets)</p>	<p>12*</p>  <p>3-Way (3 Outlets)</p>	<p>14*</p>  <p>4-Way (4 Outlets)</p>	<p>16</p>  <p>4-Way Dome (4 Outlets)</p>

*Staggered gates are provided for Rite Flo Riser Repair Units to allow adequate room for gate to operate properly.

All Low Head PIP Fabricated Fittings showing size outlets of 4" and under are IPS size on that outlet



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

CONTENT

PRODUCTS

Coupling Soc x Soc	1
11-1/4° Elbow Soc x Soc	1
15° Elbow Soc x Soc	1
22-1/2° Elbow Soc x Soc	1
30° Elbow Soc x Soc	1
45° Elbow Soc x Soc	1
60° Elbow Soc x Soc	1
90° Elbow Soc x Soc	1
Reducer Soc x Soc	2
PIP x IPS Reducer Soc x Soc	2
IPS X PIP Adapter Soc x Soc	2
Concrete Adapter Soc x Concrete	2
Linegate Valve Adapter Linegate x Soc	2
Linegate Valve PIP Adapter Linegate x Soc	2
Saddle Soc	3
Stub Saddle Soc	3
Same Size Saddle Soc	4
Same Size Stub Saddle Soc	4
End Cap Soc	4
Surface Reducer Soc	4
Tee Soc x Soc x Soc	4
Cross Soc x Soc x Soc x Soc	5
Orchard Riser Saddle x Riser	6
Erosion Pot Riser Saddle x Riser x Pot	6
Mechanical Vent Assembly Saddle x Riser/Vent	6
Mechanical Vent Riser Saddle x Riser/Vent x Chamber	7
Vent Base Saddle x Riser x Outlet	7
Low Head Wye Soc x Soc	7
Reducing Low Head Wye Soc x Soc	7
Double Wye Soc x Soc	7
Reducing Double Wye Soc x Soc	8
Distributing Gate Riser	9
Rite Flo Riser	11
Distributing Gate Repair Unit	13
Rite Flo Riser Repair Unit	13

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The Spears® Quality Policy

It is the policy and objective of Spears® Manufacturing Company to produce a superior quality product suitable for its intended use, with regard to functionality, structural integrity, and conformance to established industry standards and practices. It is the commitment of this Company to do so in a manner which provides consistency of product quality, optimum availability, and superior customer service, while maintaining efficiency of operations and profitability necessary to perpetuate product improvement and customer satisfaction. Furthermore, it is recognized that the attainment of these objectives is the responsibility of all Company operations and personnel according to their respective functions.



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15853 Olden St., Sylmar, CA 91342 • PO Box 9203, Sylmar, CA 91392

(818) 364-1611 • www.spearsmfg.com



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