



Essential solvent cements developed for contractors' essential needs in joining PVC, CPVC and ABS pipe and fittings.

- NSF® Certified & Listed for use in piping applications such as potable water, turf, irrigation, pool & spa, industrial, plumbing, DWV, and/or sewer, plus special applications including fire protection, chemical waste, and ultra-pure water.
- Meets ASTM Standards for solvent cements and primers used for plastic pipe installation.
- Environmentally friendly. LEED® Compliant (Leadership in Energy and Environmental Design). Credit can be gained through the use of Spears® Low VOC products. This program, developed by the US Green Building Council, uses SCAQMD Rule 1168 as a benchmark to qualify one credit toward LEED® certification for green building.

PVC Low VOC Cements

Low VOC PVC Cements

Regular, Medium, heavy and extra heavy bodied cements are specifically formulated for PVC pipe in virtually every schedule and in sizes with interference fit to 30" diameter.

- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 3-Year Shelf Life

PVC-00 CLEAR: Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4". Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-05 CLEAR: Medium bodied, fast setting, PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter in industrial, plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-00 Clear Regular Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC00C-005	1/4 Pint	24	0	705	6.55
PVC00C-010	1/2 Pint	24	0	705	9.52
PVC00C-020	Pint	12	0	705	14.67
PVC00C-030	Quart	12	0	705	24.75
PVC00C-040	Gallon	6	0	705	80.35

PVC-05 Clear Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC05C-005	1/4 Pint	24	0	705	7.39
PVC05C-010	1/2 Pint	24	0	705	10.69
PVC05C-020	Pint	12	0	705	18.76
PVC05C-030	Quart	12	0	705	29.84
PVC05C-040	Gallon	6	0	705	101.68

PVC-02 CLEAR: Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4" diameter. Goes on clear, dries clearest and is slightly thicker than PVC-00. Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-21 BLUE: Medium bodied, fast setting, high strength PVC cement. It is suitable for use on rigid PVC with interference fit Schedule 40 thru 6" and Schedule 80 thru 4". Can be used without primer on PVC Schedule 40 and SDR pressure water piping systems through 4" if local code permits. Do not use PVC-21 without primer in any other application, schedule, or size such as Schedule 80 industrial applications. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-02 Clear Regular Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC02C-005	1/4 Pint	24	0	705	7.27
PVC02C-010	1/2 Pint	24	0	705	10.58
PVC02C-020	Pint	12	0	705	16.29
PVC02C-030	Quart	12	0	705	27.49
PVC02C-040	Gallon	6	0	705	89.19

PVC-21 Blue Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC21B-005	1/4 Pint	24	0	705	7.89
PVC21B-010	1/2 Pint	24	0	705	12.99
PVC21B-020	Pint	12	0	705	22.23
PVC21B-030	Quart	12	0	705	37.35
PVC21B-040	Gallon	6	0	705	128.39



**Schedule 40 Fittings & Accessories
PVC Low VOC Cements**

PVC-25 AQUA BLUE WET-N-DRY: Medium bodied, very fast setting PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter. Formulated for wet conditions and quick pressurization. Designed for irrigation, plumbing, and pool & spa applications. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-25 Aqua Blue Wet-N-Dry Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC25B-005	1/4 Pint	24	0	705	7.89
PVC25B-010	1/2 Pint	24	0	705	12.82
PVC25B-020	Pint	12	0	705	21.83
PVC25B-030	Quart	12	0	705	36.56
PVC25B-040	Gallon	6	0	705	126.09

PVC-27 CLEAR COLD-N-HOT: Medium bodied, very fast setting, PVC cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. Formulated for -15°F to 110°F (-26°C to 43°C) weather conditions. Designed for industrial, plumbing, irrigation, pool & spa, electrical conduit and PVC foam core pipe. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-27 Clear Cold-N-Hot Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC27C-020	Pint	12	0	705	22.79
PVC27C-030	Quart	12	0	705	38.36
PVC27C-040	Gallon	6	0	705	133.09

PVC-50 HOT BLUE: Medium bodied, very fast setting, high strength PVC cement. Can be used on PVC with interference fit for Schedule 40 thru 6" and Schedule 80 thru 4". Hot Blue premium all-weather formulation is excellent for use in challenging conditions including wet, damp or cold temperatures in irrigation, plumbing DWV, pool & spa, and non-pressure applications. PVC-50 may be used without primer on Schedule 40 pipe and fittings if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-50 HOT BLUE Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC50B-005	1/4 Pint	24	0	705	7.12
PVC50B-010	1/2 Pint	24	0	705	11.71
PVC50B-020	Pint	12	0	705	20.04
PVC50B-030	Quart	12	0	705	33.65
PVC50B-040	Gallon	6	0	705	115.67

PVC-95 CLEAR/BLUE Flexible: Medium bodied, fast setting PVC cement specially formulated for use on flex-to-flex and flex-to-rigid PVC connections with interference fit through 6" and Schedule 80 through 3". Maintains high-strength, flexible joints. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-95 Clear Medium Body Flexible PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC95C-005	1/4 Pint	24	0	705	8.96
PVC95C-010	1/2 Pint	24	0	705	13.33
PVC95C-020	Pint	12	0	705	22.79
PVC95C-030	Quart	12	0	705	38.46
PVC95C-040	Gallon	6	0	705	133.09

PVC-95 Blue Medium Body Flexible PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC95B-030	Quart	12	0	705	38.36
PVC95B-040	Gallon	6	0	705	133.09

PVC-11 GRAY: Heavy bodied, medium setting PVC cement for all classes and schedules with interference fit through 12" diameter. Medium set allows more working time in warm weather and has good gap filling properties. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA B137.3, B181.2.



PVC-11 Gray Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC11G-010	1/2 Pint	24	0	706	17.47
PVC11G-020	Pint	12	0	706	23.29
PVC11G-030	Quart	12	0	706	39.19
PVC11G-040	Gallon	6	0	706	132.53

PVC-17 CLEAR/GRAY: Heavy bodied, medium setting PVC cement for all classes and schedules with interference fit through 12" diameter (non-pressure applications only up to 18"). Medium set allows more working time in warm weather and has good gap filling properties. Designed for plumbing, industrial, pool, irrigation and electrical piping systems. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P.Code (Clear/Gray); CSA B137.3, B181.2 (Gray only).



PVC-17 Gray Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC17G-010	1/2 Pint	24	0	706	13.11
PVC17G-020	Pint	12	0	706	23.01
PVC17G-030	Quart	12	0	706	38.85
PVC17G-040	Gallon	6	0	706	130.91



PVC-17 Clear Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC17C-010	1/2 Pint	24	0	706	13.11
PVC17C-020	Pint	12	0	706	23.01
PVC17C-030	Quart	12	0	706	38.85
PVC17C-040	Gallon	6	0	706	130.91

PVC-19 WHITE/GRAY: Extra heavy bodied, slow setting PVC cement for all classes and schedules with interference fit through 30" diameter. Designed for large size piping systems requiring high gap filling properties such as industrial piping and fitting fabrication in pressure and non-pressure applications. Listings: ASTM D2564, NSF@-PW, DWV, SW, U.P. Code, CSA (Gray Only) B137.3, B181.2.



PVC-19 White Extra-Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC19W-020	Pint	12	0	706	35.20
PVC19W-030	Quart	12	0	706	46.92
PVC19W-040	Gallon	4	0	706	154.71
PVC19W-040-F*	Gallon	6	0	706	154.71
PVC19W-050	5 Gallon	1	0	706	668.81

* PVC-19 Cement in 1-Gallon size is offered in both round Paint Type can or rectangular F-Type can which has part number ending in "-F"



PVC-19 Gray Extra-Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC19G-020	Pint	12	0	706	35.20
PVC19G-030	Quart	12	0	706	46.92
PVC19G-040	Gallon	4	0	706	154.71
PVC19G-040-F*	Gallon	6	0	706	154.71
PVC19G-050	5 Gallon	1	0	706	668.81

* PVC-19 Cement in 1-Gallon size is offered in both round Paint Type can or rectangular F-Type can which has part number ending in "-F"



Schedule 40 Fittings & Accessories Low VOC Solvent Primers & Cleaners

Primers are used for the surface preparation of plastic pipe and fittings, which is necessary for the proper solvent welding of these materials. Cleaner aids in pre-cleaning to remove oil and grease.

- All Spears® Primers and Cleaners are low VOC products, which are environmentally friendly with lower emissions and reduced odor, surpassing the most stringent regulations and comply with SCAQMD Rule 1168/316A.
- Spears® Primers are certified for use with potable water by NSF® International.
- 3-Year Shelf Life

PRIMER-68 PURPLE/CLEAR: Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Choose from Clear or Purple color which provides positive identification that a primer was used (check local code requirements). Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).



PRIMER-68 Clear Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM68C-005	1/4 Pint	24	0	709	7.27
PRIM68C-010	1/2 Pint	24	0	709	9.85
PRIM68C-020	Pint	12	0	709	18.25
PRIM68C-030	Quart	12	0	709	30.46
PRIM68C-040	Gallon	6	0	709	91.82

PRIMER-70 Purple Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM70P-005	1/4 Pint	24	0	709	7.89
PRIM70P-010	1/2 Pint	24	0	709	10.75
PRIM70P-020	Pint	12	0	709	21.51
PRIM70P-030	Quart	12	0	709	34.83
PRIM70P-040	Gallon	6	0	709	114.44



CLEANER-65 CLEAR CLEANER: Water-thin cleaner recommended for use before priming of pipe and fittings to remove dirt, oil and grease from the bonding surfaces of PVC, CPVC, ABS and Styrene.



PRIMER-68 Purple Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM68P-005	1/4 Pint	24	0	709	7.27
PRIM68P-010	1/2 Pint	24	0	709	9.85
PRIM68P-020	Pint	12	0	709	18.25
PRIM68P-030	Quart	12	0	709	30.46
PRIM68P-040	Gallon	6	0	709	91.82

CLEANER-65 Clear Cleaner

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
CLEAN65-005	1/4 Pint	24	0	709	5.82
CLEAN65-010	1/2 Pint	24	0	709	8.67
CLEAN65-020	Pint	12	0	709	15.06
CLEAN65-030	Quart	12	0	709	22.12
CLEAN65-040	Gallon	6	0	709	70.83

PRIMER-70 INDUSTRIAL GRADE PURPLE/CLEAR: Premium, industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Specially recommended for use on Schedule 80 (150 psi and higher) and large size pipe. Excellent for cold weather applications. Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).



PRIMER-70 Clear Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM70C-005	1/4 Pint	24	0	709	7.89
PRIM70C-010	1/2 Pint	24	0	709	10.75
PRIM70C-020	Pint	12	0	709	21.51
PRIM70C-030	Quart	12	0	709	34.83
PRIM70C-040	Gallon	6	0	709	114.44