



Schedule 80 CPVC Industrial Products & Accessories
Spears® Low VOC Solvent Cements & Primers & CPVC Low VOC Cements

Essential solvent cements developed for contractors' essential needs in joining PVC, CPVC and ABS pipe and fittings.

- NSF® Certified & Listed for use in piping applications such as potable water, turf, irrigation, pool & spa, industrial, plumbing, DWV, and/or sewer, plus special applications including fire protection, chemical waste, and ultra-pure water.
- Meets ASTM Standards for solvent cements and primers used for plastic pipe installation.
- Environmentally friendly. LEED® Compliant (Leadership in Energy and Environmental Design). Credit can be gained through the use of Spears® Low VOC products. This program, developed by the US Green Building Council, uses SCAQMD Rule 1168 as a benchmark to qualify one credit toward LEED® certification for green building.

CPVC Low VOC Cements

Heavy bodied cements are specifically formulated for CPVC plastic pipe and fittings including a variety of One-Step (no primer required) CPVC specialty cements. These products are ideal for use in hot/cold water plumbing systems, water treatment and chemical plants, as well as industrial piping systems.

- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 2-Year Shelf Life

CPVC-24 GRAY/ORANGE: Heavy bodied, medium setting CPVC cement for all classes and schedules with interference fit through 24" diameter. High-strength, chemical-resistant solvent cement for use with CPVC piping systems carrying acids, bases, salts, and sodium hypochlorite. Ideal for use in waste water plants. Recommended for use on PVC industrial piping systems for chemical applications; best choice for both PVC and CPVC fume & air duct systems. Listings: ASTM F493, NSF®-PW, DWV, SW, U.P. Code.



The Most Chemically Resistant Cement Available for Both PVC & CPVC Applications

CPVC-24 Gray Heavy Body CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
CPVC24G-005	1/4 Pint	24	0	707	9.01
CPVC24G-010	1/2 Pint	24	0	707	14.34
CPVC24G-020	Pint	12	0	707	26.09
CPVC24G-030	Quart	12	0	707	46.08
CPVC24G-040	Gallon	6	0	707	159.13



CPVC-24 Orange Heavy Body CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
CPVC24O-005	1/4 Pint	24	0	707	9.01
CPVC24O-010	1/2 Pint	24	0	707	14.34
CPVC24O-020	Pint	12	0	707	26.09
CPVC24O-030	Quart	12	0	707	46.08
CPVC24O-040	Gallon	6	0	707	159.13



Spears® Low VOC Primers & Cleaners

Primers are used for the surface preparation of plastic pipe and fittings, which is necessary for the proper solvent welding of these materials. Cleaner aids in pre-cleaning to remove oil and grease. All Spears® Primers and Cleaners are low VOC products, which are environmentally friendly with lower emissions and reduced odor, surpassing the most stringent regulations and comply with SCAQMD Rule 1168/316A.

PRIMER-70 INDUSTRIAL GRADE PURPLE/CLEAR:
Premium, industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Specially recommended for use on Schedule 80 (150 psi and higher) and large size pipe. Excellent for cold weather applications. Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).



PRIMER-70 Clear Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM70C-005	1/4 Pint	24	0	709	7.89
PRIM70C-010	1/2 Pint	24	0	709	10.75
PRIM70C-020	Pint	12	0	709	21.51
PRIM70C-030	Quart	12	0	709	34.83
PRIM70C-040	Gallon	6	0	709	114.44



PRIMER-70 Purple Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM70P-005	1/4 Pint	24	0	709	7.89
PRIM70P-010	1/2 Pint	24	0	709	10.75
PRIM70P-020	Pint	12	0	709	21.51
PRIM70P-030	Quart	12	0	709	34.83
PRIM70P-040	Gallon	6	0	709	114.44



CLEANER-65 CLEAR CLEANER: Water-thin cleaner recommended for use before priming of pipe and fittings to remove dirt, oil and grease from the bonding surfaces of PVC, CPVC, ABS and Styrene.

CLEANER-65 Clear Cleaner

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
CLEAN65-005	1/4 Pint	24	0	709	5.82
CLEAN65-010	1/2 Pint	24	0	709	8.67
CLEAN65-020	Pint	12	0	709	15.06
CLEAN65-030	Quart	12	0	709	22.12
CLEAN65-040	Gallon	6	0	709	70.83