

**Schedule 80 PVC Industrial Products & Accessories
PVC Cut-in Kit**



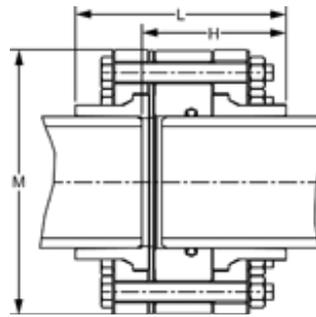
When planned system changes are needed, system downtime can be a major concern. Spears® Flange Cut-in Kit minimizes downtime for actual cut-in to allow new connection in just minutes. Kit provides all necessary components to create a flanged joint for connection to system alterations in just minutes. Special Flange Hub can be cemented to piping and allowed to cure before shutting down and cutting into system. This allows immediate joining to mating flange (included) that can also be pre-assembled to desired alteration piping.

Kit includes special Split Flange Socket Hub, O-ring Sealed Hub Body, Stainless Steel Clamp, Split Ring, Full-Faced EPDM or FKM Gasket, Mating Flange Hub & Ring, and complete set of Stainless Steel Bolts, Flat Washers and anti-seize Brass Nuts to make the final joint. Available for IPS Pipe Sizes 2" - 12".



Pressure Rated to 150 psi @ 73°F (22°C)
Maximum Service Temperature
PVC = 140°F (60°C)
CPVC = 200°F (93°C)
Temperature/Pressure De-ratings Apply

Size (in.)	H	L	M
2	2-3/8	4-7/8	6
2-1/2	3-3/4	5-1/2	7
3	4	5-7/8	7-1/2
4	4-7/8	7-1/8	9
6	5-7/8	9	11
8	6-3/4	10-7/8	13-1/2
10	8-3/8	13-1/2	16
12	10	16-3/4	19



Flange Cut-in Kit

Size	EPDM Gasket	FKM Gasket	Std Pk	Mstr Pk	Disc Code
2	FCKE-020 420.53	FCKV-020 443.58	1	0	017
2-1/2	FCKE-025 471.37	FCKV-025 500.84	1	0	017
3	FCKE-030 529.09	FCKV-030 559.55	1	0	017
4	FCKE-040 877.26	FCKV-040 921.29	1	0	017
6	FCKE-060 1450.42	FCKV-060 1728.95	1	0	017
8	FCKE-080 1758.00	FCKV-080 2119.16	1	0	017
10	FCKE-100 3057.58	FCKV-100 3277.35	1	0	017
12	FCKE-120 3784.98	FCKV-120 3898.81	1	0	017